

Makrolon® ET UV540

Grades / Extrusion

PC/UV absorber concentrate; high viscosity; easy release; very low plate-out; special grade for the coextrusion of Makrolon ET base resins; available in color code 551307 only; solid sheet; multi wall sheets / profiles

ISO Shortname

Property	Test Condition	Unit	Standard	typical Value
Rheological properties				
C Melt volume-flow rate	300 °C/ 1.2 kg	cm ³ /10 min	ISO 1133	10.5
Thermal properties				
C Temperature of deflection under load	1.80 MPa	°C	ISO 75-1,-2	120
C Temperature of deflection under load	0.45 MPa	°C	ISO 75-1,-2	133
C Vicat softening temperature	50 N; 50 °C/h	°C	ISO 306	140
Other properties (23 °C)				
C Density		kg/m ³	ISO 1183-1	1190
Processing conditions for test specimens				
C Injection molding-Melt temperature		°C	ISO 294	290
C Injection molding-Mold temperature		°C	ISO 294	80
C Injection molding-Injection velocity		mm/s	ISO 294	200

C These property characteristics are taken from the CAMPUS plastics data bank and are based on the international catalogue of basic data for plastics according to ISO 10350.

Impact properties: N = non-break, P = partial break, C = complete break



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Disclaimer

Typical value

These values are typical values only. Unless explicitly agreed in written form, they do not constitute a binding material specification or warranted values. Values may be affected by the design of the mold/die, the processing conditions and coloring/pigmentation of the product. Unless specified to the contrary, the property values given have been established on standardized test specimens at room temperature.

General

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Non Medical and non Food Contact Grade

This product is not designated for the manufacture of a pharmaceutical/medicinal product, medical device or of intermediate products for medical devices¹). This product is also not registered for Covestro for the use in other specifically regulated applications, in particular applications requiring regulatory registration, approval or notification (e.g. including cosmetics, plant protection, food processing, food contact and others). If the intended use of the product is for the manufacture of a pharmaceutical, medical device or of intermediate products for medical devices or for other specifically regulated applications which may lead to a regulatory obligation of Covestro, Covestro must be contacted in advance to provide its agreement to sell such product for such purpose. Nonetheless, any determination as to whether a product is appropriate for use in a pharmaceutical, medical device or intermediate products for medical devices or for the use in other specifically regulated applications, must be made solely by the purchaser of the product without relying upon any representations by Covestro, irrespective of the existence of any regulatory obligation for the registration, approval or notification. 1) Please see the "Guidance on Use of Covestro Products in a Medical Application" document.

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