LNP™ STAT-KON™ COMPOUND ZEF061XC

ZCF-1006 FR HP

DESCRIPTION

LNP STAT-KON ZEF061XC is a compound based on Polyphenyleneoxide resin containing Glass Fiber, Milled Carbon Fiber and Flame Retardant. Added Features include: Electrically Conductive

TYPICAL PROPERTY VALUES

Revision 20191212

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL			
Tensile Stress, yield, 5 mm/min	97	MPa	ISO 527
Tensile Strain, break, 5 mm/min	1.3	%	ISO 527
Tensile Modulus, 1 mm/min	12100	MPa	ISO 527
Flexural Stress, yield, 2 mm/min	124	MPa	ISO 178
Flexural Modulus, 2 mm/min	9500	MPa	ISO 178
IMPACT			
Izod Impact, unnotched 80*10*4 +23°C	15	kJ/m²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	5	kJ/m²	ISO 180/1A
THERMAL			
CTE, 23°C to 60°C, flow	2.5E-05	1/°C	ISO 11359-2
CTE, 23°C to 60°C, xflow	8.8E-05	1/°C	ISO 11359-2
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	133	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	127	°C	ISO 75/Af
PHYSICAL			
Mold Shrinkage, flow	0.1 – 0.3	%	SABIC method
Density	1.3	g/cm³	ISO 1183
Water Absorption, 23°C/24hrs	0.11	%	ISO 62-1
ELECTRICAL			
Surface Resistivity	1.E+03 – 1.E+06	Ohm	ASTM D 257
FLAME CHARACTERISTICS			
UL Compliant, 94V-1 Flame Class Rating	3	mm	UL 94 by SABIC-IP
INJECTION MOLDING			
Drying Temperature	110 – 120	°C	
Drying Time	4	hrs	
Nozzle Temperature	255 – 280	°C	
Front - Zone 3 Temperature	255 – 275	°C	
Middle - Zone 2 Temperature	250 – 270	°C	
Rear - Zone 1 Temperature	240 – 265	°C	
Mold Temperature	70 – 110	°C	
Back Pressure	0.2 – 0.3	MPa	
Screw Speed	30 – 60	rpm	

© 2019 Copyright by SABIC. All rights reserved

DISCLAIMER

Any sale by SABIC, its subsidiaries and affiliates (each a "seller"), is made exclusively under seller's standard conditions of sale (available upon request) unless agreed otherwise in writing and signed on behalf of the seller. While the information contained herein is given in good faith, SELLER MAKES NO WARRANTY, EXPRESS OR IMPLIED, INCLUDING MERCHANTABILITY AND NONINFRINGEMENT OF INTELLECTUAL PROPERTY, NOR ASSUMES ANY LIABILITY, DIRECT OR INDIRECT, WITH RESPECT TO THE PERFORMANCE, SUITABILITY OR FITNESS FOR INTENDED USE OR PURPOSE OF THESE PRODUCTS IN ANY APPLICATION. Each customer must determine the suitability of seller materials for the customer's particular use through appropriate testing and analysis. No statement by seller concerning a possible use of any product, service or design is intended, or should be construed, to grant any license under any patent or other intellectual property right.

© 2019 Copyright by SABIC. All rights reserved