LNP™ STAT-KON™ COMPOUND RE0039

RC-1003 FR

DESCRIPTION

LNP STAT-KON* RE0039 is a compound based on Nylon 66 resin containing 15% Carbon Fiber. Added features of this material include: Electrically Conductive, Flame Retardant.

TYPICAL PROPERTY VALUES

Revision 20200108

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL			
Tensile Stress, break	205	MPa	ASTM D 638
Tensile Strain, break	2.2	%	ASTM D 638
Tensile Modulus, 50 mm/min	17580	MPa	ASTM D 638
Flexural Stress	297	MPa	ASTM D 790
Flexural Modulus	11440	MPa	ASTM D 790
Tensile Stress, break	209	MPa	ISO 527
Tensile Strain, break	2.2	%	ISO 527
Tensile Modulus, 1 mm/min	15600	MPa	ISO 527
Flexural Stress	318	MPa	ISO 178
Flexural Modulus	14200	MPa	ISO 178
IMPACT			
Izod Impact, unnotched, 23°C	704	J/m	ASTM D 4812
Izod Impact, notched, 23°C	74	J/m	ASTM D 256
Instrumented Impact Energy @ peak, 23°C	8	J	ASTM D 3763
Multiaxial Impact	2	J	ISO 6603
Izod Impact, unnotched 80*10*4 +23°C	46	kJ/m²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	8	kJ/m²	ISO 180/1A
THERMAL			
HDT, 1.82 MPa, 3.2mm, unannealed	247	°C	ASTM D 648
CTE, -40°C to 40°C, flow	4.57E-05	1/°C	ASTM E 831
CTE, -40°C to 40°C, xflow	6.6E-05	1/°C	ASTM E 831
CTE, -40°C to 40°C, flow	4.57E-05	1/°C	ISO 11359-2
CTE, -40°C to 40°C, xflow	6.61E-05	1/°C	ISO 11359-2
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	228	°C	ISO 75/Af
Relative Temp Index, Elec (1)	65	°C	UL 746B
Relative Temp Index, Mech w/impact (1)	65	°C	UL 746B
Relative Temp Index, Mech w/o impact (1)	65	°C	UL 746B
PHYSICAL			
Density	1.44	g/cm³	ASTM D 792
Moisture Absorption, 50% RH, 24 hrs	0.55	%	ASTM D 570
Mold Shrinkage, flow, 24 hrs	0.2 – 0.3	%	ASTM D 955
Mold Shrinkage, xflow, 24 hrs	0.7 – 0.8	%	ASTM D 955
Mold Shrinkage, flow, 24 hrs	0.17 – 0.26	%	ISO 294
Mold Shrinkage, xflow, 24 hrs	0.68 – 0.78	%	ISO 294

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PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Moisture Absorption (23°C / 50% RH)	0.87	%	ISO 62
ELECTRICAL			
Surface Resistivity	1.E+02 – 1.E+06	Ohm	ASTM D 257
FLAME CHARACTERISTICS (1)			
UL Yellow Card Link	E121562-101282582	-	-
UL Recognized, 94-5VA Flame Class Rating	1.5	mm	UL 94
UL Recognized, 94V-0 Flame Class Rating	1.5	mm	UL 94
INJECTION MOLDING			
Drying Temperature	80	°C	
Drying Time	4	hrs	
Maximum Moisture Content	0.15 – 0.25	%	
Melt Temperature	280 – 305	°C	
Front - Zone 3 Temperature	295 – 305	°C	
Middle - Zone 2 Temperature	280 – 295	°C	
Rear - Zone 1 Temperature	265 – 275	°C	
Mold Temperature	95 – 110	°C	
Back Pressure	0.2 – 0.3	MPa	
Screw Speed	30 – 60	rpm	

(1) UL Ratings shown on the technical datasheet might not cover the full range of thicknesses and colors. For details, please see the UL Yellow Card.

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