LNP™ STAT-KON™ COMPOUND KEL22A

DESCRIPTION

LNP LUBRICOMP KEL22A is a compound based on Acetal Homopolymer resin containing Carbon Fiber, PTFE. Added features include: Electrically Conductive, Internally Lubricated.

TYPICAL PROPERTY VALUES

Revision 20191212

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL			
Tensile Stress, yield, 5 mm/min	56	MPa	ISO 527
Tensile Strain, yield, 5 mm/min	1	%	ISO 527
Tensile Modulus, 1 mm/min	8400	MPa	ISO 527
Flexural Stress, yield, 2 mm/min	89	MPa	ISO 178
Flexural Stress, break, 2 mm/min	82	MPa	ISO 178
Flexural Strain, break, 2 mm/min	7.9	%	ISO 178
Flexural Modulus, 2 mm/min	6100	MPa	ISO 178
IMPACT			
Izod Impact, unnotched 80*10*4 +23°C	20	kJ/m²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	5	kJ/m²	ISO 180/1A
THERMAL			
CTE, 23°C to 60°C, flow	2.E-05	1/°C	ISO 11359-2
CTE, 23°C to 60°C, xflow	1.19E-04	1/°C	ISO 11359-2
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	135	°C	ISO 75/Af
PHYSICAL			
Mold Shrinkage, flow	0.33	%	SABIC method
Density	1.48	g/cm³	ISO 1183
Water Absorption, 23°C/24hrs	0.5	%	ISO 62-1
ELECTRICAL			
Surface Resistivity	1.E+02 – 1.E+03	Ohm	ASTM D 257
INJECTION MOLDING			
Drying Temperature	80	°C	
Drying Time	4	hrs	
Melt Temperature	200 – 215	°C	
Front - Zone 3 Temperature	210 – 220	°C	
Middle - Zone 2 Temperature	195 – 205	°C	
Rear - Zone 1 Temperature	175 – 190	°C	
Mold Temperature	80 – 110	°C	
Back Pressure	0.2 – 0.3	MPa	
Screw Speed	30 – 60	rpm	

© 2019 Copyright by SABIC. All rights reserved

DISCLAIMER

Any sale by SABIC, its subsidiaries and affiliates (each a "seller"), is made exclusively under seller's standard conditions of sale (available upon request) unless agreed otherwise in writing and signed on behalf of the seller. While the information contained herein is given in good faith, SELLER MAKES NO WARRANTY, EXPRESS OR IMPLIED, INCLUDING MERCHANTABILITY AND NONINFRINGEMENT OF INTELLECTUAL PROPERTY, NOR ASSUMES ANY LIABILITY, DIRECT OR INDIRECT, WITH RESPECT TO THE PERFORMANCE, SUITABILITY OR FITNESS FOR INTENDED USE OR PURPOSE OF THESE PRODUCTS IN ANY APPLICATION. Each customer must determine the suitability of seller materials for the customer's particular use through appropriate testing and analysis. No statement by seller concerning a possible use of any product, service or design is intended, or should be construed, to grant any license under any patent or other intellectual property right.

© 2019 Copyright by SABIC. All rights reserved