LNP™ STAT-KON™ COMPOUND EX11402R

EX11402R

DESCRIPTION

LNP STAT-KON EX11402R is a compound based on Polyetherimide resin containing Proprietary Filler(s). Added feature of this material is: Electrically Conductive.

TYPICAL PROPERTY VALUES

Revision 20191211

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL			
Tensile Stress, brk, Type I, 5 mm/min	74	MPa	ASTM D 638
Tensile Strain, brk, Type I, 5 mm/min	2.3	%	ASTM D 638
Tensile Modulus, 5 mm/min	3840	MPa	ASTM D 638
Flexural Stress, brk, 1.3 mm/min, 50 mm span	132	MPa	ASTM D 790
Flexural Modulus, 1.3 mm/min, 50 mm span	4000	MPa	ASTM D 790
Tensile Stress, break, 5 mm/min	85	MPa	ISO 527
Tensile Strain, break, 5 mm/min	2.8	%	ISO 527
Tensile Modulus, 1 mm/min	3730	MPa	ISO 527
Flexural Stress	159	MPa	ISO 178
Flexural Modulus, 2 mm/min	3680	MPa	ISO 178
IMPACT			
Izod Impact, unnotched, 23°C	346	J/m	ASTM D 4812
Izod Impact, notched, 23°C	16	J/m	ASTM D 256
Multiaxial Impact	1	J	ISO 6603
Instrumented Impact Total Energy, 23°C	3	J	ASTM D 3763
Izod Impact, unnotched 80*10*4 +23°C	21	kJ/m²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	2	kJ/m²	ISO 180/1A
THERMAL			
HDT, 0.45 MPa, 3.2 mm, unannealed	205	°C	ASTM D 648
HDT, 1.82 MPa, 3.2mm, unannealed	201	°C	ASTM D 648
CTE, -30°C to 30°C, flow	4.4E-05	1/°C	ASTM D 696
CTE, -30°C to 30°C, xflow	4.5E-05	1/°C	ASTM D 696
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	203	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	192	°C	ISO 75/Af
PHYSICAL			
Specific Gravity	1.3	-	ASTM D 792
Density	1.29	g/cm³	ASTM D 792
Moisture Absorption, 50% RH, 24 hrs	0.35	%	ASTM D 570
Mold Shrinkage, flow, 24 hrs	0.3 – 0.5	%	ASTM D 955
Mold Shrinkage, xflow, 24 hrs	0.5 – 0.7	%	ASTM D 955
Moisture Absorption (23°C / 50% RH)	0.25	%	ISO 62
ELECTRICAL			
Surface Resistivity	1.E+02 – 1.E+05	Ohm	ASTM D 257
INJECTION MOLDING			

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PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Drying Temperature	120 – 150	°C	
Drying Time	4 – 6	hrs	
Maximum Moisture Content	.02	%	
Melt Temperature	360 – 365	°C	
Front - Zone 3 Temperature	365 – 375	°C	
Middle - Zone 2 Temperature	355 – 365	°C	
Rear - Zone 1 Temperature	345 – 355	°C	
Mold Temperature	120 – 150	°C	
Back Pressure	0.3 – 0.7	MPa	
Screw Speed	60 – 100	rpm	

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