LNP™ STAT-KON™ COMPOUND DX89795

PDX-D-89795

DESCRIPTION

LNP STAT-KON DX89795 is a compound based on Polycarbone resin containing Carbon Powder. Added features include: Electrically Conductive, Easy Molding, Mold Release.

TYPICAL PROPERTY VALUES

Revision 20200109

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL			
Tensile Stress, yield, 5 mm/min	58	MPa	ISO 527
Tensile Strain, yield, 5 mm/min	4.8	%	ISO 527
Tensile Modulus, 1 mm/min	2600	MPa	ISO 527
Flexural Stress, yield, 2 mm/min	95	MPa	ISO 178
Flexural Modulus, 2 mm/min	2500	MPa	ISO 178
IMPACT			
Izod Impact, unnotched 80*10*4 +23°C	135	kJ/m²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	10	kJ/m²	ISO 180/1A
THERMAL			
CTE, 23°C to 60°C, flow	7.E-05	1/°C	ISO 11359-2
CTE, 23°C to 60°C, xflow	7.2E-05	1/°C	ISO 11359-2
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	126	°C	ISO 75/Af
Relative Temp Index, Elec (1)	80	°C	UL 746B
Relative Temp Index, Mech w/impact (1)	80	°C	UL 746B
Relative Temp Index, Mech w/o impact (1)	80	°C	UL 746B
PHYSICAL			
Mold Shrinkage, flow	0.6	%	SABIC method
Density	1.24	g/cm³	ISO 1183
Water Absorption, 23°C/24hrs	0.34	%	ISO 62-1
ELECTRICAL			
Surface Resistivity	1.E+03 – 1.E+05	Ohm	ASTM D 257
FLAME CHARACTERISTICS (1)			
UL Yellow Card Link	E45329-101283863	-	-
UL Recognized, 94HB Flame Class Rating	1.5	mm	UL 94
INJECTION MOLDING			
Drying Temperature	120	°C	
Drying Time	4	hrs	
Maximum Moisture Content	0.02	%	
Melt Temperature	305 – 325	°C	
Front - Zone 3 Temperature	320 – 330	°C	
Middle - Zone 2 Temperature	310 – 320	°C	
Rear - Zone 1 Temperature	295 – 305	°C	
Mold Temperature	80 – 110	°C	

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PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Back Pressure	0.2 – 0.3	MPa	
Screw Speed	30 – 60	rpm	

(1) UL Ratings shown on the technical datasheet might not cover the full range of thicknesses and colors. For details, please see the UL Yellow Card.

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