LNP™ STAT-KON™ COMPOUND DEL32P

DESCRIPTION

LNP STAT-KON DEL32P is a compound based on Polycarbonate resin containing Carbon Fiber, PTFE. Added features include: Internally Lubricated, Electrically Conductive.

TYPICAL PROPERTY VALUES

Revision 20191212

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
IMPACT			
Izod Impact, notched, 23°C	90	J/m	ASTM D 256
PHYSICAL			
Density	1.32	g/cm³	ASTM D 792
Melt Volume Rate, MVR at 300°C/3.8 kg	19	cm³/10 min	ISO 1133
ELECTRICAL			
Surface Resistivity	1.E+02 – 1.E+06	Ohm	ASTM D 257
INJECTION MOLDING			
Drying Temperature	120	°C	
Drying Time	4	hrs	
Maximum Moisture Content	0.02	%	
Melt Temperature	305 – 325	°C	
Front - Zone 3 Temperature	320 – 330	°C	
Middle - Zone 2 Temperature	310 – 320	°C	
Rear - Zone 1 Temperature	295 – 305	°C	
Mold Temperature	80 – 110	°C	
Back Pressure	0.2 – 0.3	MPa	
Screw Speed	30 – 60	rpm	

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