LNP™ STAT-KON™ COMPOUND DE0029

DC-1002 FR
REGION ASIA

DESCRIPTION

LNP* STAT-KON* DE0029 is a compound based on Polycarbonate resin containing 10% Carbon Fiber. Added features of this material include: Electrically Conductive, Flame Retardant.

TYPICAL PROPERTY VALUES

Revision 20190717

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL			
Tensile Stress, break	104	MPa	ASTM D 638
Tensile Strain, break	5.9	%	ASTM D 638
Flexural Stress	158	MPa	ASTM D 790
Flexural Modulus	7580	MPa	ASTM D 790
Tensile Stress, break	104	MPa	ISO 527
Tensile Strain, break	6.2	%	ISO 527
Flexural Stress	149	MPa	ISO 178
Flexural Modulus	7400	MPa	ISO 178
IMPACT			
Izod Impact, unnotched, 23°C	490	J/m	ASTM D 4812
Izod Impact, notched, 23°C	58	J/m	ASTM D 256
Izod Impact, unnotched 80*10*4 +23°C	32	kJ/m²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	5	kJ/m²	ISO 180/1A
THERMAL			
HDT, 0.45 MPa, 3.2 mm, unannealed	145	°C	ASTM D 648
HDT, 1.82 MPa, 3.2mm, unannealed	142	°C	ASTM D 648
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	145	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	142	°C	ISO 75/Af
Relative Temp Index, Elec [1]	80	°C	UL 746B
Relative Temp Index, Mech w/impact [1]	80	°C	UL 746B
Relative Temp Index, Mech w/o impact [1]	80	°C	UL 746B
PHYSICAL			
Density	1.29	g/cm³	ASTM D 792
Mold Shrinkage, flow, 24 hrs	0.1 – 0.3	%	ASTM D 955
Mold Shrinkage, xflow, 24 hrs	0.3 – 0.5	%	ASTM D 955
Mold Shrinkage, flow, 24 hrs	0.19	%	ISO 294
Mold Shrinkage, xflow, 24 hrs	0.39	%	ISO 294
Density	1.29	g/cm³	ISO 1183
ELECTRICAL			
Volume Resistivity	10000 – 10000000	Ohm-cm	ASTM D 257
Surface Resistivity	1.E+03 – 1.E+06	Ohm	ASTM D 257
FLAME CHARACTERISTICS [1]			

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PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
UL Yellow Card Link	E207780-101282817	-	-
UL Recognized, 94V-0 Flame Class Rating	≥1.5	mm	UL 94
INJECTION MOLDING			
Drying Temperature	120	°C	
Drying Time	4	hrs	
Maximum Moisture Content	0.02	%	
Melt Temperature	305 – 325	°C	
Front - Zone 3 Temperature	320 – 330	°C	
Middle - Zone 2 Temperature	310 – 320	°C	
Rear - Zone 1 Temperature	295 – 305	°C	
Mold Temperature	80 – 110	°C	
Back Pressure	0.2 – 0.3	MPa	
Screw Speed	30 – 60	rpm	

(1) UL Ratings shown on the technical datasheet might not cover the full range of thicknesses and colors. For details, please see the UL Yellow Card.

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