

LEXANTM COPOLYMER CFR9131

REGION ASIA

DESCRIPTION

LEXAN CFR9131 Polycarbonate (PC) resin is a non-filled, injection moldable grade. This non-chlorinated, non-brominated flame retardant PC has an UL-94 V0 rating at 1.5 mm, high flow capability and is UV stabilized providing additional weathering capability. LEXAN CFR9131 is available in clear transparent and tinted color options that is an excellent candidate for a wide variety of applications.

TYPICAL PROPERTY VALUES

Revision 20191031

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL			
Tensile Stress, yld, Type I, 50 mm/min	67	MPa	ASTM D 638
Tensile Stress, brk, Type I, 50 mm/min	54	MPa	ASTM D 638
Tensile Strain, yld, Type I, 50 mm/min	6	%	ASTM D 638
Tensile Strain, brk, Type I, 50 mm/min	80	%	ASTM D 638
Tensile Modulus, 50 mm/min	2400	MPa	ASTM D 638
Flexural Stress, yld, 1.3 mm/min, 50 mm span	103	MPa	ASTM D 790
Flexural Modulus, 1.3 mm/min, 50 mm span	2400	MPa	ASTM D 790
Tensile Stress, yield, 50 mm/min	63	MPa	ISO 527
Tensile Stress, break, 50 mm/min	57	MPa	ISO 527
Tensile Strain, yield, 50 mm/min	6	%	ISO 527
Tensile Strain, break, 50 mm/min	73	%	ISO 527
Tensile Modulus, 1 mm/min	2300	MPa	ISO 527
Flexural Stress, yield, 2 mm/min	96	MPa	ISO 178
Flexural Modulus, 2 mm/min	2400	MPa	ISO 178
IMPACT			
Izod Impact, unnotched, 23°C	NB	J/m	ASTM D 4812
Izod Impact, unnotched, -30°C	NB	J/m	ASTM D 4812
Izod Impact, notched, 23°C	100	J/m	ASTM D 256
Izod Impact, notched, -30°C	85	J/m	ASTM D 256
Instrumented Impact Total Energy, 23°C	65	J	ASTM D 3763
Izod Impact, unnotched 80*10*3 +23°C	NB	kJ/m ²	ISO 180/1U
Izod Impact, unnotched 80*10*3 -30°C	NB	kJ/m ²	ISO 180/1U
Izod Impact, notched 80*10*3 +23°C	10	kJ/m ²	ISO 180/1A
Izod Impact, notched 80*10*3 -30°C	9	kJ/m ²	ISO 180/1A
Charpy 23°C, V-notch Edgew 80*10*3 sp=62mm	10	kJ/m ²	ISO 179/1eA
Charpy -30°C, V-notch Edgew 80*10*3 sp=62mm	9	kJ/m ²	ISO 179/1eA
Charpy 23°C, Unnotch Edgew 80*10*3 sp=62mm	NB	kJ/m ²	ISO 179/1eU
Charpy -30°C, Unnotch Edgew 80*10*3 sp=62mm	NB	kJ/m ²	ISO 179/1eU
THERMAL			
Vicat Softening Temp, Rate B/50	136	°C	ASTM D 1525
HDT, 0.45 MPa, 3.2 mm, unannealed	130	°C	ASTM D 648
HDT, 1.82 MPa, 3.2mm, unannealed	120	°C	ASTM D 648
CTE, -40°C to 40°C, flow	6.8E-05	1/°C	ASTM E 831

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
CTE, -40°C to 40°C, xflow	7.E-05	1/°C	ASTM E 831
CTE, 23°C to 80°C, flow	7.7E-05	1/°C	ISO 11359-2
CTE, 23°C to 80°C, xflow	8.E-05	1/°C	ISO 11359-2
Ball Pressure Test, 125°C +/- 2°C	Pass	-	IEC 60695-10-2
Vicat Softening Temp, Rate B/50	139	°C	ISO 306
Vicat Softening Temp, Rate B/120	140	°C	ISO 306
HDT/Be, 0.45MPa Edgew 120*10*4 sp=100mm	131	°C	ISO 75/Be
HDT/Ae, 1.8 MPa Edgew 120*10*4 sp=100mm	121	°C	ISO 75/Ae
Relative Temp Index, Elec ⁽¹⁾	130	°C	UL 746B
Relative Temp Index, Mech w/impact ⁽¹⁾	120	°C	UL 746B
Relative Temp Index, Mech w/o impact ⁽¹⁾	130	°C	UL 746B
PHYSICAL			
Specific Gravity	1.19	-	ASTM D 792
Mold Shrinkage, flow, 3.2 mm	0.55 – 0.75	%	SABIC method
Mold Shrinkage, xflow, 3.2 mm	0.6 – 0.8	%	SABIC method
Melt Flow Rate, 300°C/1.2 kgf	18	g/10 min	ASTM D 1238
Density	1.2	g/cm ³	ISO 1183
Water Absorption, (23°C/sat)	0.13	%	ISO 62
Moisture Absorption (23°C / 50% RH)	0.11	%	ISO 62
Melt Volume Rate, MVR at 300°C/1.2 kg	17	cm ³ /10 min	ISO 1133
OPTICAL			
Light Transmission at 1.0 mm	>90	%	SABIC method
Light Transmission at 2.0 mm	>89	%	SABIC method
Light Transmission at 3.0 mm	>88	%	SABIC method
ELECTRICAL			
Dielectric Constant (Dk), 1.1 GHz	2.78	-	ASTM ES 7-83
Dissipation Factor (Df), 1.1 GHz	0.0056	-	ASTM ES 7-83
Comparative Tracking Index (UL) {PLC}	3	PLC Code	UL 746A
Hot-Wire Ignition (HWI), PLC 0	≥1.5	mm	UL 746A
Hot-Wire Ignition (HWI), PLC 3	≥0.4	mm	UL 746A
High Amp Arc Ignition (HAI), PLC 1	≥0.4	mm	UL 746A
FLAME CHARACTERISTICS ⁽¹⁾			
UL Yellow Card Link	E207780-101047384	-	-
UL Recognized, 94V-0 Flame Class Rating	≥1.5	mm	UL 94
UL Recognized, 94V-2 Flame Class Rating	≥0.4	mm	UL 94
Glow Wire Ignitability Temperature, 3.0 mm	850	°C	IEC 60695-2-13
Glow Wire Ignitability Temperature, 1.5 mm	850	°C	IEC 60695-2-13
Glow Wire Flammability Index, 3.0 mm	960	°C	IEC 60695-2-12
Glow Wire Flammability Index, 1.5 mm	960	°C	IEC 60695-2-12
UV-light, water exposure/immersion	F1	-	UL 746C
INJECTION MOLDING			
Drying Temperature	120	°C	
Drying Time	3 – 4	hrs	
Drying Time (Cumulative)	48	hrs	
Maximum Moisture Content	0.02	%	

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Melt Temperature	280 – 305	°C	
Nozzle Temperature	275 – 300	°C	
Front - Zone 3 Temperature	280 – 305	°C	
Middle - Zone 2 Temperature	270 – 295	°C	
Rear - Zone 1 Temperature	260 – 280	°C	
Mold Temperature	70 – 95	°C	
Back Pressure	0.3 – 0.7	MPa	
Screw Speed	40 – 70	rpm	
Shot to Cylinder Size	40 – 60	%	
Vent Depth	0.025 – 0.076	mm	

(1) UL Ratings shown on the technical datasheet might not cover the full range of thicknesses and colors. For details, please see the UL Yellow Card.

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