LNP™ LUBRICOMP™ COMPOUND WFL33

WFL-4033

DESCRIPTION

LNP LUBRICOMP WFL33 is a compound based on PBT containing 15% Glass Fiber, 15% PTFE. Added feature of this grade is: Wear Resistant.

TYPICAL PROPERTY VALUES

Revision 20191210

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL			
Tensile Stress, brk, Type I, 5 mm/min	87	MPa	ASTM D 638
Tensile Strain, brk, Type I, 5 mm/min	2.9	%	ASTM D 638
Tensile Modulus, 50 mm/min	6350	MPa	ASTM D 638
Flexural Stress, yld, 1.3 mm/min, 50 mm span	150	MPa	ASTM D 790
Flexural Stress, brk, 1.3 mm/min, 50 mm span	149	MPa	ASTM D 790
Flexural Modulus, 1.3 mm/min, 50 mm span	5700	MPa	ASTM D 790
Tensile Stress, yield, 5 mm/min	90	MPa	ISO 527
Tensile Stress, break, 5 mm/min	85	MPa	ISO 527
Tensile Strain, yield, 5 mm/min	3	%	ISO 527
Tensile Strain, break, 5 mm/min	3.1	%	ISO 527
Tensile Modulus, 1 mm/min	6190	MPa	ISO 527
Flexural Stress	145	MPa	ISO 178
Flexural Modulus, 2 mm/min	5510	MPa	ISO 178
IMPACT			
Izod Impact, unnotched, 23°C	598	J/m	ASTM D 4812
Izod Impact, notched, 23°C	62	J/m	ASTM D 256
Multiaxial Impact	1	J	ISO 6603
Instrumented Impact Total Energy, 23°C	7	J	ASTM D 3763
Izod Impact, unnotched 80*10*4 +23°C	38	kJ/m²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	3	kJ/m²	ISO 180/1A
THERMAL			
HDT, 0.45 MPa, 3.2 mm, unannealed	222	°C	ASTM D 648
HDT, 1.82 MPa, 3.2mm, unannealed	207	°C	ASTM D 648
CTE, -30°C to 30°C, flow	4.4E+01	1/°C	ASTM D 696
CTE, -30°C to 30°C, xflow	1.18E+02	1/°C	ASTM D 696
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	221	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	196	°C	ISO 75/Af
PHYSICAL			
Specific Gravity	1.53	-	ASTM D 792
Moisture Absorption, 50% RH, 24 hrs	0.05	%	ASTM D 570
Mold Shrinkage, flow, 24 hrs	0.7 – 0.9	%	ASTM D 955
Mold Shrinkage, xflow, 24 hrs	1 – 3	%	ASTM D 955
Wear Factor Washer	53	10^-10 in^5-min/ft-lb-hr	ASTM D 3702 Modified: Manual
Wear Factor Ring	4	10^-10 in^5-min/ft-lb-hr	ASTM D 3702 Modified: Manual

© 2019 Copyright by SABIC. All rights reserved

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Dynamic COF	0.46	-	ASTM D 3702 Modified: Manual
Static COF	0.44	-	ASTM D 3702 Modified: Manual
Density	1.52	g/cm³	ISO 1183
Moisture Absorption (23°C / 50% RH)	0.06	%	ISO 62
INJECTION MOLDING			
Drying Temperature	120	°C	
Drying Time	4	hrs	
Maximum Moisture Content	0.05	%	
Melt Temperature	240 – 265	°C	
Front - Zone 3 Temperature	260 – 270	°C	
Middle - Zone 2 Temperature	245 – 255	°C	
Rear - Zone 1 Temperature	220 – 230	°C	
Mold Temperature	80 – 100	°C	
Back Pressure	0.2 – 0.3	MPa	
Screw Speed	30 – 60	rpm	

DISCLAIMER

Any sale by SABIC, its subsidiaries and affiliates (each a "seller"), is made exclusively under seller's standard conditions of sale (available upon request) unless agreed otherwise in writing and signed on behalf of the seller. While the information contained herein is given in good faith, SELLER MAKES NO WARRANTY, EXPRESS OR IMPLIED, INCLUDING MERCHANTABILITY AND NONINFRINGEMENT OF INTELLECTUAL PROPERTY, NOR ASSUMES ANY LIABILITY, DIRECT OR INDIRECT, WITH RESPECT TO THE PERFORMANCE, SUITABILITY OR FITNESS FOR INTENDED USE OR PURPOSE OF THESE PRODUCTS IN ANY APPLICATION. Each customer must determine the suitability of seller materials for the customer's particular use through appropriate testing and analysis. No statement by seller concerning a possible use of any product, service or design is intended, or should be construed, to grant any license under any patent or other intellectual property right.

© 2019 Copyright by SABIC. All rights reserved