LNP™ LUBRICOMP™ COMPOUND RP004SZ

RL-4540 E HS

DESCRIPTION

LNP* LUBRICOMP RP004SZ is a compound based on Nylon 66 containing 20% PTFE/Silicone. Added features of this grade include: Heat Stabilized, Extrusion Grade, Wear Resistant.

TYPICAL PROPERTY VALUES

Revision 20191210

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL			
Tensile Stress, yld, Type I, 5 mm/min	77	MPa	ASTM D 638
Tensile Stress, brk, Type I, 5 mm/min	72	MPa	ASTM D 638
Tensile Strain, yld, Type I, 5 mm/min	6	%	ASTM D 638
Tensile Strain, brk, Type I, 5 mm/min	30	%	ASTM D 638
Tensile Modulus, 5 mm/min	3110	MPa	ASTM D 638
Flexural Modulus, 1.3 mm/min, 50 mm span	2490	MPa	ASTM D 790
Tensile Stress, yield, 5 mm/min	64	MPa	ISO 527
Tensile Stress, break, 5 mm/min	62	MPa	ISO 527
Tensile Strain, yield, 5 mm/min	7	%	ISO 527
Tensile Strain, break, 5 mm/min	28	%	ISO 527
Tensile Modulus, 1 mm/min	2690	MPa	ISO 527
Flexural Stress	84	MPa	ISO 178
Flexural Modulus, 2 mm/min	2250	MPa	ISO 178
IMPACT			
Izod Impact, unnotched, 23°C	NB	J/m	ASTM D 4812
Izod Impact, notched, 23°C	67	J/m	ASTM D 256
Multiaxial Impact	1	J	ISO 6603
Instrumented Impact Total Energy, 23°C	4	J	ASTM D 3763
Izod Impact, unnotched 80*10*4 +23°C	NB	kJ/m²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	7	kJ/m²	ISO 180/1A
THERMAL			
HDT, 0.45 MPa, 3.2 mm, unannealed	220	°C	ASTM D 648
HDT, 1.82 MPa, 3.2mm, unannealed	62	°C	ASTM D 648
CTE, -30°C to 30°C, flow	8.6E-05	1/°C	ASTM D 696
CTE, -30°C to 30°C, xflow	8.5E-05	1/°C	ASTM D 696
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	142	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	61	°C	ISO 75/Af
PHYSICAL			
Specific Gravity	1.24	-	ASTM D 792
Density	1.24	g/cm³	ASTM D 792
Moisture Absorption, 50% RH, 24 hrs	0.58	%	ASTM D 570
Mold Shrinkage, flow, 24 hrs	2.6	%	ASTM D 955
Mold Shrinkage, xflow, 24 hrs	2.6	%	ASTM D 955
Wear Factor Washer	7	10^-10 in^5-min/ft-lb-hr	ASTM D 3702 Modified: Manual

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PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Wear Factor Ring	0	10^-10 in^5-min/ft-lb-hr	ASTM D 3702 Modified: Manual
Dynamic COF	0.2	-	ASTM D 3702 Modified: Manual
Static COF	0.13	-	ASTM D 3702 Modified: Manual
Moisture Absorption (23°C / 50% RH)	0.92	%	ISO 62
INJECTION MOLDING			
Drying Temperature	80	°C	
Drying Time	4	hrs	
Maximum Moisture Content	0.15 – 0.25	%	
Melt Temperature	275 – 290	°C	
Front - Zone 3 Temperature	295 – 305	°C	
Middle - Zone 2 Temperature	280 – 295	°C	
Rear - Zone 1 Temperature	265 – 275	°C	
Mold Temperature	80 – 95	°C	
Back Pressure	0.2 – 0.3	MPa	
Screw Speed	30 – 60	rpm	

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