NORYL™ RESIN N190X

REGION AMERICAS

DESCRIPTION

NORYL™ N190X resin is a non-reinforced blend of polyphenylene ether (PPE) + high impact polystyrene (HIPS). This injection moldable grade contains non-brominated, non-chlorinated flame retardant and carries a UL94 flame rating of 5VA at 3mm and V0 at 1.5mm along with a UL746C Outdoor Suitability rating of F1. NORYL N190X resin offers strong electrical performance, low moisture absorption, dimensional stability, and hydrolytical stability. This material is an excellent candidate for indoor and outdoor electrical enclosure, wall plate / switch, connector, and solar / photovoltaic junction box applications.

TYPICAL PROPERTY VALUES

Revision 20190717

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL			
Tensile Stress, yld, Type I, 50 mm/min	60	MPa	ASTM D 638
Tensile Stress, brk, Type I, 50 mm/min	47	MPa	ASTM D 638
Tensile Strain, yld, Type I, 50 mm/min	3.6	%	ASTM D 638
Tensile Strain, brk, Type I, 50 mm/min	9	%	ASTM D 638
Tensile Modulus, 50 mm/min	2580	MPa	ASTM D 638
Flexural Stress, yld, 1.3 mm/min, 50 mm span	98	MPa	ASTM D 790
Flexural Stress, yld, 2.6 mm/min, 100 mm span	91	MPa	ASTM D 790
Flexural Modulus, 1.3 mm/min, 50 mm span	2500	MPa	ASTM D 790
Flexural Modulus, 2.6 mm/min, 100 mm span	2300	MPa	ASTM D 790
Hardness, Rockwell R	120	-	ASTM D 785
Taber Abrasion, CS-17, 1 kg	76	mg/1000cy	ASTM D 1044
Tensile Stress, yield, 50 mm/min	58	MPa	ISO 527
Tensile Stress, break, 50 mm/min	50	MPa	ISO 527
Tensile Strain, yield, 50 mm/min	3.2	%	ISO 527
Tensile Strain, break, 50 mm/min	9.2	%	ISO 527
Tensile Modulus, 1 mm/min	2600	MPa	ISO 527
Flexural Stress, yield, 2 mm/min	87	MPa	ISO 178
Flexural Modulus, 2 mm/min	2350	MPa	ISO 178
IMPACT			
Izod Impact, unnotched, 23°C	720	J/m	ASTM D 4812
Izod Impact, notched, 23°C	293	J/m	ASTM D 256
Izod Impact, notched, -30°C	100	J/m	ASTM D 256
Instrumented Impact Total Energy, 23°C	50	J	ASTM D 3763
Izod Impact, notched 80*10*4 +23°C	20	kJ/m²	ISO 180/1A
Charpy Impact, notched, 23°C	20	kJ/m²	ISO 179/2C
THERMAL			
Vicat Softening Temp, Rate B/50	104	°C	ASTM D 1525
HDT, 0.45 MPa, 3.2 mm, unannealed	95	°C	ASTM D 648
HDT, 1.82 MPa, 3.2mm, unannealed	78	°C	ASTM D 648
HDT, 1.82 MPa, 6.4 mm, unannealed	86	°C	ASTM D 648
CTE, -40°C to 40°C, flow	7.7E-05	1/°C	ASTM E 831
CTE, -40°C to 40°C, xflow	8.1E-05	1/°C	ASTM E 831

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Thermal Conductivity	0.24	W/m-°C	ASTM C177
Vicat Softening Temp, Rate B/120	107	°C	ISO 306
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	95	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	82	°C	ISO 75/Af
Relative Temp Index, Elec [1]	95	°C	UL 746B
Relative Temp Index, Mech w/impact [1]	80	°C	UL 746B
Relative Temp Index, Mech w/o impact [1]	95	°C	UL 746B
PHYSICAL			
Specific Gravity	1.13	-	ASTM D 792
Water Absorption, 24 hours	0.08	%	ASTM D 570
Mold Shrinkage, flow, 3.2 mm	0.5 – 0.7	%	SABIC method
Melt Flow Rate, 280°C/5.0 kgf	20	g/10 min	ASTM D 1238
Melt Volume Rate, MVR at 280°C/5.0 kg	23	cm³/10 min	ISO 1133
ELECTRICAL			
Volume Resistivity	1.8E+16	Ohm-cm	ASTM D 257
Dielectric Strength, in oil, 3.2 mm	19.2	kV/mm	ASTM D 149
Relative Permittivity, 100 Hz	2.74	-	ASTM D 150
Relative Permittivity, 100 kHz	2.6	-	ASTM D 150
Dissipation Factor, 100 Hz	0.013	-	ASTM D 150
Dissipation Factor, 100 kHz	0.0055	-	ASTM D 150
High Voltage Arc Track Rate {PLC}	4	PLC Code	UL 746A
Comparative Tracking Index (UL) {PLC}	1	PLC Code	UL 746A
High Amp Arc Ignition (HAI), PLC 0	≥6	mm	UL 746A
High Amp Arc Ignition (HAI), PLC 2	≥1.5	mm	UL 746A
Hot-Wire Ignition (HWI), PLC 1	≥6	mm	UL 746A
Hot-Wire Ignition (HWI), PLC 2	≥1.5	mm	UL 746A
Arc Resistance, Tungsten {PLC}	7	PLC Code	ASTM D 495
FLAME CHARACTERISTICS [1]			
UL Yellow Card Link	E121562-100110155	-	-
UL Recognized, 94-5VA Flame Class Rating	≥3	mm	UL 94
UL Recognized, 94HB Flame Class Rating	≥1	mm	UL 94
UL Recognized, 94V-0 Flame Class Rating	≥1.5	mm	UL 94
Glow Wire Flammability Index, 1.0 mm	960	°C	IEC 60695-2-12
Glow Wire Flammability Index, 2.0 mm	960	°C	IEC 60695-2-12
Glow Wire Flammability Index, 3.0 mm	960	°C	IEC 60695-2-12
Glow Wire Ignitability Temperature, 1.0 mm	800	°C	IEC 60695-2-13
Glow Wire Ignitability Temperature, 2.0 mm	775	°C	IEC 60695-2-13
Glow Wire Ignitability Temperature, 3.0 mm	775	°C	IEC 60695-2-13
UV-light, water exposure/immersion	F1	-	UL 746C
Oxygen Index (LOI)	39	%	ASTM D 2863
INJECTION MOLDING			
Drying Temperature	75 – 80	°C	
Drying Time	3 – 4	hrs	
Drying Time (Cumulative)	8	hrs	
Maximum Moisture Content	0.02	%	

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PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Melt Temperature	250 – 275	°C	
Nozzle Temperature	250 – 275	°C	
Front - Zone 3 Temperature	240 – 275	°C	
Middle - Zone 2 Temperature	225 – 270	°C	
Rear - Zone 1 Temperature	215 – 265	°C	
Mold Temperature	55 – 75	°C	
Back Pressure	0.3 – 0.7	MPa	
Screw Speed	20 – 100	rpm	
Shot to Cylinder Size	30 – 70	%	
Vent Depth	0.038 – 0.051	mm	

(1) UL Ratings shown on the technical datasheet might not cover the full range of thicknesses and colors. For details, please see the UL Yellow Card.

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