LNP™ LUBRICOMP™ COMPOUND QL002

QL-4020

DESCRIPTION

LNP LUBRICOMP QL002 is a compound based on Nylon 6/10 containing 10% PTFE. Added features of this grade are: Wear Resistant.

TYPICAL PROPERTY VALUES

Revision 20191210

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL			
Tensile Stress, brk, Type I, 5 mm/min	52	MPa	ASTM D 638
Tensile Strain, brk, Type I, 5 mm/min	2.3	%	ASTM D 638
Tensile Modulus, 50 mm/min	2680	MPa	ASTM D 638
Flexural Modulus, 1.3 mm/min, 50 mm span	2270	MPa	ASTM D 790
Tensile Stress, break, 5 mm/min	61	MPa	ISO 527
Tensile Strain, break, 5 mm/min	4.5	%	ISO 527
Tensile Modulus, 1 mm/min	2480	MPa	ISO 527
Flexural Stress	73	MPa	ISO 178
Flexural Modulus, 2 mm/min	2040	MPa	ISO 178
IMPACT			
Izod Impact, unnotched, 23°C	399	J/m	ASTM D 4812
Izod Impact, notched, 23°C	39	J/m	ASTM D 256
Instrumented Impact Total Energy, 23°C	3	J	ASTM D 3763
Izod Impact, unnotched 80*10*4 +23°C	42	kJ/m²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	4	kJ/m²	ISO 180/1A
THERMAL			
HDT, 0.45 MPa, 3.2 mm, unannealed	164	°C	ASTM D 648
HDT, 1.82 MPa, 3.2mm, unannealed	63	°C	ASTM D 648
CTE, -30°C to 30°C, flow	1.12E+02	1/°C	ASTM D 696
CTE, -30°C to 30°C, xflow	1.15E+02	1/°C	ASTM D 696
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	143	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	54	°C	ISO 75/Af
PHYSICAL			
Specific Gravity	1.15	-	ASTM D 792
Density	1.14	g/cm³	ASTM D 792
Moisture Absorption, 50% RH, 24 hrs	0.26	%	ASTM D 570
Mold Shrinkage, flow, 24 hrs	0.9 – 3	%	ASTM D 955
Mold Shrinkage, xflow, 24 hrs	1 – 4	%	ASTM D 955
Wear Factor Washer	35	10^-10 in^5-min/ft-lb-hr	ASTM D 3702 Modified: Manual
Wear Factor Ring	0	10^-10 in^5-min/ft-lb-hr	ASTM D 3702 Modified: Manual
Dynamic COF	0.38	-	ASTM D 3702 Modified: Manual
Static COF	0.25	-	ASTM D 3702 Modified: Manual
Moisture Absorption (23°C / 50% RH)	0.38	%	ISO 62
INJECTION MOLDING			

© 2019 Copyright by SABIC. All rights reserved

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Drying Temperature	80	°C	
Drying Time	4	hrs	
Maximum Moisture Content	0.12 – 0.2	%	
Melt Temperature	270 – 275	°C	
Front - Zone 3 Temperature	270 – 280	°C	
Middle - Zone 2 Temperature	260 – 270	°C	
Rear - Zone 1 Temperature	250 – 260	°C	
Mold Temperature	80 – 95	°C	
Back Pressure	0.2 – 0.3	MPa	
Screw Speed	30 – 60	rpm	

DISCLAIMER

Any sale by SABIC, its subsidiaries and affiliates (each a "seller"), is made exclusively under seller's standard conditions of sale (available upon request) unless agreed otherwise in writing and signed on behalf of the seller. While the information contained herein is given in good faith, SELLER MAKES NO WARRANTY, EXPRESS OR IMPLIED, INCLUDING MERCHANTABILITY AND NONINFRINGEMENT OF INTELLECTUAL PROPERTY, NOR ASSUMES ANY LIABILITY, DIRECT OR INDIRECT, WITH RESPECT TO THE PERFORMANCE, SUITABILITY OR FITNESS FOR INTENDED USE OR PURPOSE OF THESE PRODUCTS IN ANY APPLICATION. Each customer must determine the suitability of seller materials for the customer's particular use through appropriate testing and analysis. No statement by seller concerning a possible use of any product, service or design is intended, or should be construed, to grant any license under any patent or other intellectual property right.

© 2019 Copyright by SABIC. All rights reserved