LNP™ LUBRICOMP™ COMPOUND OX88533

PDX-O-88533

DESCRIPTION

LNP LUBRICOMP* OX88533 is a compound based on Polyphenylene Sulfide resin containing Proprietary Filler(s). Added feature of this material is: Wear Resistant.

TYPICAL PROPERTY VALUES

Revision 20191210

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL			
Tensile Stress, break	144	MPa	ASTM D 638
Tensile Strain, break	1.8	%	ASTM D 638
Tensile Modulus, 50 mm/min	13100	MPa	ASTM D 638
Flexural Stress	200	MPa	ASTM D 790
Flexural Modulus	10960	MPa	ASTM D 790
Tensile Stress, break	146	MPa	ISO 527
Tensile Strain, break	1.8	%	ISO 527
Tensile Modulus, 1 mm/min	12180	MPa	ISO 527
Flexural Stress	208	MPa	ISO 178
Flexural Modulus	11440	MPa	ISO 178
IMPACT			
Izod Impact, unnotched, 23°C	528	J/m	ASTM D 4812
Izod Impact, notched, 23°C	85	J/m	ASTM D 256
Instrumented Impact Energy @ peak, 23°C	7	J	ASTM D 3763
Multiaxial Impact	3	J	ISO 6603
Izod Impact, unnotched 80*10*4 +23°C	38	kJ/m²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	9	kJ/m²	ISO 180/1A
THERMAL			
HDT, 1.82 MPa, 3.2mm, unannealed	263	°C	ASTM D 648
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	260	°C	ISO 75/Af
PHYSICAL			
Density	1.69	g/cm³	ASTM D 792
Moisture Absorption, 50% RH, 24 hrs	0.01	%	ASTM D 570
Mold Shrinkage, flow, 24 hrs	0.1	%	ASTM D 955
Mold Shrinkage, xflow, 24 hrs	0.5	%	ASTM D 955
Mold Shrinkage, flow, 24 hrs	0.09	%	ISO 294
Mold Shrinkage, xflow, 24 hrs	0.53	%	ISO 294
Wear Factor Washer	59	10^-10 in^5-min/ft-lb-hr	ASTM D 3702 Modified: Manual
Dynamic COF	0.43	-	ASTM D 3702 Modified: Manual
Static COF	0.34	-	ASTM D 3702 Modified: Manual
Density	1.69	g/cm³	ISO 1183
INJECTION MOLDING			
Drying Temperature	120 – 150	°C	
Drying Time	4	hrs	

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PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Melt Temperature	315 – 320	°C	
Front - Zone 3 Temperature	330 – 345	°C	
Middle - Zone 2 Temperature	320 – 330	°C	
Rear - Zone 1 Temperature	305 – 315	°C	
Mold Temperature	140 – 165	°C	
Back Pressure	0.2 – 0.3	MPa	
Screw Speed	30 – 60	rpm	

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