NORYL™ RESIN FP5140HF

REGION AMERICAS

DESCRIPTION

NORYL™ FP5140HF resin is an impact modified, unreinforced blend of polyphenylene ether (PPE) + high impact polystyrene (HIPS). This injection moldable grade contains non-brominated, non-chlorinated flame retardant with a UL94 flame rating of V1 at 1.5mm. NORYL FP5140HF resin was designed to have very good dimensional stability with high flow and exhibits good rheological properties, high heat resistance, hydrolysis resistance, and very low density. The combination of these properties makes this material an excellent candidate for Flat Panel TV enclosure applications.

TYPICAL PROPERTY VALUES

Revision 20190925

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL			
Tensile Modulus, 50 mm/min	2940	MPa	ASTM D 638
Tensile Stress, yield, 50 mm/min	48	MPa	ISO 527
Tensile Stress, break, 50 mm/min	44	MPa	ISO 527
Tensile Strain, yield, 50 mm/min	2.7	%	ISO 527
Tensile Strain, break, 50 mm/min	21.4	%	ISO 527
Tensile Modulus, 1 mm/min	2530	MPa	ISO 527
Flexural Stress, yield, 2 mm/min	80	MPa	ISO 178
Flexural Modulus, 2 mm/min	2450	MPa	ISO 178
IMPACT			
Izod Impact, notched 80*10*4 +23°C	6	kJ/m²	ISO 180/1A
Izod Impact, notched 80*10*4 -30°C	5	kJ/m²	ISO 180/1A
Charpy 23°C, V-notch Edgew 80*10*4 sp=62mm	7	kJ/m²	ISO 179/1eA
THERMAL			
Vicat Softening Temp, Rate B/50	97	°C	ASTM D 1525
HDT, 1.82 MPa, 3.2mm, unannealed	78	°C	ASTM D 648
CTE, -40°C to 40°C, flow	8.3E-05	1/°C	ASTM E 831
CTE, -40°C to 40°C, xflow	7.7E-05	1/°C	ASTM E 831
CTE, -40°C to 40°C, flow	8.3E-05	1/°C	ISO 11359-2
CTE, -40°C to 40°C, xflow	7.7E-05	1/°C	ISO 11359-2
Vicat Softening Temp, Rate B/50	97	°C	ISO 306
Vicat Softening Temp, Rate B/120	100	°C	ISO 306
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	80	°C	ISO 75/Af
Relative Temp Index, Elec [1]	65	°C	UL 746B
Relative Temp Index, Mech w/impact [1]	65	°C	UL 746B
Relative Temp Index, Mech w/o impact [1]	65	°C	UL 746B
PHYSICAL			
Specific Gravity	1.11	-	ASTM D 792
Mold Shrinkage, flow, 3.2 mm	0.5 – 0.7	%	SABIC method
Density	1.11	g/cm³	ISO 1183
Water Absorption, (23°C/sat)	0.18	%	ISO 62
Moisture Absorption (23°C / 50% RH)	0.05	%	ISO 62
Melt Volume Rate, MVR at 280°C/1.2 kg	17	cm³/10 min	ISO 1133

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PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Melt Volume Rate, MVR at 280°C/2.16 kg	48	cm³/10 min	ISO 1133
FLAME CHARACTERISTICS [1]			
UL Yellow Card Link	E121562-101543493	-	-
UL Recognized, 94V-1 Flame Class Rating	≥1.5	mm	UL 94
INJECTION MOLDING			
Drying Temperature	70 – 80	°C	
Drying Time	2 – 3	hrs	
Melt Temperature	250 – 285	°C	
Nozzle Temperature	240 – 270	°C	
Front - Zone 3 Temperature	250 – 285	°C	
Middle - Zone 2 Temperature	230 – 260	°C	
Rear - Zone 1 Temperature	200 – 220	°C	
Hopper Temperature	60 – 80	°C	
Mold Temperature	40 – 65	°C	

(1) UL Ratings shown on the technical datasheet might not cover the full range of thicknesses and colors. For details, please see the UL Yellow Card.

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