NORYL™ RESIN FE1520PW

REGION ASIA

DESCRIPTION

NORYL™ FE1520PW resin is a 20% glass reinforced blend of polyphenylene ether (PPE) + crystal clear polystyrene (ccPS). This injection moldable material is FC EU, FDA food contact compliant, NSF/ANSI 61*, ACS, WRAS, KTW, and W270 listed for global potable water use. NORYL FE1520PW resin exhibits excellent long-term hydrolytic stability, very low moisture absorption, heat / hot water resistance and is an excellent candidate for a variety of water management applications such as pump housings, impellers, shower/faucet, membrane housings and valves. *NSF certification is color dependent.

TYPICAL PROPERTY VALUES

Revision 20191004

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL			
Tensile Stress, brk, Type I, 5 mm/min	119	MPa	ASTM D 638
Tensile Strain, brk, Type I, 5 mm/min	2.6	%	ASTM D 638
Tensile Modulus, 5 mm/min	7100	MPa	ASTM D 638
Flexural Stress, brk, 1.3 mm/min, 50 mm span	175	MPa	ASTM D 790
Flexural Modulus, 1.3 mm/min, 50 mm span	6970	MPa	ASTM D 790
Taber Abrasion, CS-17, 1 kg	65	mg/1000cy	SABIC method
Tensile Stress, break, 5 mm/min	119	MPa	ISO 527
Tensile Strain, break, 5 mm/min	2.6	%	ISO 527
Tensile Modulus, 1 mm/min	7170	MPa	ISO 527
Flexural Stress, break, 2 mm/min	165	MPa	ISO 178
Flexural Modulus, 2 mm/min	6040	MPa	ISO 178
Ball Indentation Hardness, H358/30	220	MPa	ISO 2039-1
IMPACT			
Izod Impact, unnotched, 23°C	400	J/m	ASTM D 4812
Izod Impact, unnotched, -30°C	395	J/m	ASTM D 4812
Izod Impact, notched, 23°C	65	J/m	ASTM D 256
Izod Impact, notched, -30°C	45	J/m	ASTM D 256
Izod Impact, unnotched 80*10*4 +23°C	25	kJ/m²	ISO 180/1U
Izod Impact, unnotched 80*10*4 -30°C	23	kJ/m²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	6	kJ/m²	ISO 180/1A
Izod Impact, notched 80*10*4 -30°C	4	kJ/m²	ISO 180/1A
Charpy Impact, notched, 23°C	6	kJ/m²	ISO 179/2C
Charpy -30°C, V-notch Edgew 80*10*4 sp=62mm	5	kJ/m²	ISO 179/1eA
Charpy Impact, notched, -30°C	27	kJ/m²	ISO 179/2C
Charpy 23°C, Unnotch Edgew 80*10*4 sp=62mm	30	kJ/m²	ISO 179/1eU
THERMAL			
HDT, 1.82 MPa, 3.2mm, unannealed	135	°C	ASTM D 648
CTE, -40°C to 40°C, flow	3.E-05	1/°C	ISO 11359-2
CTE, -40°C to 40°C, xflow	7.E-05	1/°C	ISO 11359-2
Vicat Softening Temp, Rate A/50	150	°C	ISO 306
Vicat Softening Temp, Rate B/120	144	°C	ISO 306
HDT/Be, 0.45MPa Edgew 120*10*4 sp=100mm	139	°C	ISO 75/Be

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PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
HDT/Ae, 1.8 MPa Edgew 120*10*4 sp=100mm	132	°C	ISO 75/Ae
PHYSICAL			
Water Absorption, 50% RH, equilib	0.06	%	ASTM D 570
Mold Shrinkage, flow, 3.2 mm	0.2 – 0.4	%	SABIC method
Mold Shrinkage, xflow, 3.2 mm	0.3 – 0.6	%	SABIC method
Density	1.24	g/cm³	ISO 1183
Water Absorption, (23°C/sat)	0.2	%	ISO 62
Melt Volume Rate, MVR at 280°C/10.0 kg	22	cm³/10 min	ISO 1133
INJECTION MOLDING [1]			
Drying Temperature	100 – 120	°C	
Drying Time	2 – 4	hrs	
Maximum Moisture Content	0.02	%	
Melt Temperature	290 – 320	°C	
Nozzle Temperature	290 – 320	°C	
Front - Zone 3 Temperature	300 – 310	°C	
Middle - Zone 2 Temperature	280 – 300	°C	
Rear - Zone 1 Temperature	270 – 280	°C	
Hopper Temperature	60 – 80	°C	
Mold Temperature	80 – 120	°C	

(1) For detailed processing conditions please contact the SABIC representative.

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