NORYL GTX™ RESIN GTX987

REGION ASIA

DESCRIPTION

NORYL GTX™ 987 resin is a conductive, high performance non-reinforced alloy of Polyphenylene Ether (PPE) + Polyamide (PA). This injection moldable grade is optimized for primer-less electrostatic painting. NORYL GTX987 resin exhibits a low coefficient of thermal expansion (CTE) of ~7. This material is an excellent candidate for automotive applications such as body panels, tank flaps, and tailgates.

TYPICAL PROPERTY VALUES

Revision 20190925

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL			
Tensile Stress, yld, Type I, 50 mm/min	55	MPa	ASTM D 638
Tensile Stress, brk, Type I, 50 mm/min	55	MPa	ASTM D 638
Tensile Strain, yld, Type I, 50 mm/min	5	%	ASTM D 638
Tensile Strain, brk, Type I, 50 mm/min	15	%	ASTM D 638
Tensile Modulus, 50 mm/min	3250	MPa	ASTM D 638
Flexural Stress, yld, 1.3 mm/min, 50 mm span	95	MPa	ASTM D 790
Flexural Modulus, 1.3 mm/min, 50 mm span	2700	MPa	ASTM D 790
Tensile Stress, yield, 50 mm/min	62	MPa	ISO 527
Tensile Stress, break, 50 mm/min	62	MPa	ISO 527
Tensile Strain, yield, 50 mm/min	5	%	ISO 527
Tensile Strain, break, 50 mm/min	20	%	ISO 527
Tensile Modulus, 1 mm/min	3000	MPa	ISO 527
Flexural Stress, yield, 2 mm/min	90	MPa	ISO 178
Flexural Modulus, 2 mm/min	2800	MPa	ISO 178
IMPACT			
Izod Impact, notched, 23°C	90	J/m	ASTM D 256
Izod Impact, notched, -30°C	70	J/m	ASTM D 256
Instrumented Impact Total Energy, 23°C	10	J	ASTM D 3763
Izod Impact, notched 80*10*4 +23°C	15	kJ/m²	ISO 180/1A
Izod Impact, notched 80*10*4 -30°C	8	kJ/m²	ISO 180/1A
Charpy 23°C, V-notch Edgew 80*10*4 sp=62mm	11	kJ/m²	ISO 179/1eA
THERMAL			
Vicat Softening Temp, Rate B/50	192	°C	ASTM D 1525
HDT, 0.45 MPa, 3.2 mm, unannealed	185	°C	ASTM D 648
CTE, -40°C to 60°C, flow	5.5E-05	1/°C	ASTM E 831
CTE, -40°C to 60°C, xflow	6.E-05	1/°C	ASTM E 831
CTE, 23°C to 60°C, flow	7.E-05	1/°C	ISO 11359-2
CTE, 23°C to 60°C, xflow	7.5E-05	1/°C	ISO 11359-2
Vicat Softening Temp, Rate B/50	198	°C	ISO 306
Vicat Softening Temp, Rate B/120	200	°C	ISO 306
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	190	°C	ISO 75/Bf
PHYSICAL			
Specific Gravity	1.25	-	ASTM D 792

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PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Mold Shrinkage, flow, 3.2 mm	1 – 1.4	%	SABIC method
Melt Flow Rate, 280°C/5.0 kgf	8.5	g/10 min	ASTM D 1238
Density	1.25	g/cm³	ISO 1183
Water Absorption, (23°C/sat)	3	%	ISO 62
Moisture Absorption (23°C / 50% RH)	0.9	%	ISO 62
Melt Volume Rate, MVR at 280°C/5.0 kg	7	cm³/10 min	ISO 1133
INJECTION MOLDING			
Drying Temperature	100 – 110	°C	
Drying Time	2 – 3	hrs	
Maximum Moisture Content	0.02	%	
Melt Temperature	300 – 320	°C	
Nozzle Temperature	280 – 300	°C	
Front - Zone 3 Temperature	300 – 320	°C	
Middle - Zone 2 Temperature	280 – 300	°C	
Rear - Zone 1 Temperature	260 – 280	°C	
Hopper Temperature	80 – 100	°C	
Mold Temperature	100 – 120	°C	

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