FLEX NORYL™ RESIN WCP841

REGION ASIA

DESCRIPTION

FLEX NORYL™ WCP841 resin is flexible, non-reinforced injection moldable blend of polyphenylene ether (PPE) + thermoplastic elastomer (TPE). This material contains non-halogenated flame retardant and carries a UL94 flame rating of V0 at 6mm. FLEX NORYL WCP841 resin is intended for evaluation in over-molding applications such as plugs, strain reliefs, and connectors. It has a Shore A Hardness reading of 84 and exhibits low specific gravity, very low water absorption, and dimensional stability.

TYPICAL PROPERTY VALUES

Revision 20191010

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL			
Tensile Stress, brk, Type I, 50 mm/min	6	MPa	ASTM D 638
Tensile Strain, brk, Type I, 50 mm/min	150	%	ASTM D 638
Flexural Modulus, 12.5 mm/min, 100 mm span	50	MPa	ASTM D 790
Hardness, Shore A, 30S reading	84	-	ASTM D 2240
Tensile Stress, break, 50 mm/min	7	MPa	ISO 527
Tensile Strain, break, 50 mm/min	175	%	ISO 527
Flexural Modulus, 12.5 mm/min	50	MPa	ISO 178
IMPACT			
Brittleness Temperature	<-40	°C	ASTM D 746
PHYSICAL			
Specific Gravity	1.01	-	ASTM D 792
Mold Shrinkage, flow, 24 hrs	0.95	%	ASTM D 955
Mold Shrinkage, xflow, 24 hrs	0.75	%	ASTM D 955
Melt Flow Rate, 210°C/5 kgf	24	g/10 min	ASTM D 1238
Melt Flow Rate, 250°C/2.16 kgf	27	g/10 min	ASTM D 1238
ELECTRICAL			
Volume Resistivity	7.1E+15	Ohm-cm	ASTM D 257
Comparative Tracking Index [1]	600	V	IEC 60112
Comparative Tracking Index (UL) {PLC}	0	PLC Code	UL 746A
FLAME CHARACTERISTICS [2]			
UL Yellow Card Link	E207780-101939210	-	-
UL Recognized, 94HB Flame Class Rating	≥0.6	mm	UL 94
UL Recognized, 94V-0 Flame Class Rating	≥6	mm	UL 94
Glow Wire Flammability Index 750°C, passes at [1]	3	mm	IEC 60695-2-12
Glow Wire Ignitability Temperature, 3.0 mm [1]	750	°C	IEC 60695-2-13
INJECTION MOLDING			
Drying Temperature	60 – 80	°C	
Drying Time	4 – 6	hrs	
Drying Time (Cumulative)	8	hrs	
Maximum Moisture Content	0.01	%	
Melt Temperature	220 – 250	°C	
Nozzle Temperature	220 – 250	°C	

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PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Front - Zone 3 Temperature	220 – 250	°C	
Middle - Zone 2 Temperature	210 – 240	°C	
Rear - Zone 1 Temperature	180 – 220	°C	
Mold Temperature	40 – 60	°C	
Back Pressure	3 – 10	MPa	
Screw Speed	30 – 80	rpm	
Shot to Cylinder Size	30 – 70	%	
Vent Depth	0.03 – 0.05	mm	

(1) Value shown here is based on internal measurement.

(2) UL Ratings shown on the technical datasheet might not cover the full range of thicknesses and colors. For details, please see the UL Yellow Card.

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