FLEX NORYL™ RESIN WCD883A

REGION ASIA

DESCRIPTION

FLEX NORYL™ WCD883A resin is a flexible, non-reinforced extrudable blend of Polyphenylene Ether (PPE) + Thermoplastic Elastomer (TPE). This material contains non-halogenated flame retardant and performance capable of meeting EN 50265-2-1 requirements. FLEX NORYL WCD883A resin was developed for evaluation in AC cable jacket applications such as HD 21.14 flexible cables that require EU VDE and dark color. It has a Shore A Hardness reading of 88 and exhibits superior thermal stability, very low water absorption, good electric properties, and low specific gravity. Processing is typically conducted on standard extrusion equipment, and UL 1581 testing is conducted on 2.0mm wire with 0.12mm X 20 stranded copper conductor.

TYPICAL PROPERTY VALUES

Revision 20191015

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL			
Tensile Stress, brk, Type I, 50 mm/min	15	MPa	ASTM D 638
Tensile Strain, brk, Type I, 50 mm/min	220	%	ASTM D 638
Flexural Modulus, 12.5 mm/min, 100 mm span	40	MPa	ASTM D 790
Hardness, Shore A, 30S reading	88	-	ASTM D 2240
Tensile Stress, break, 50 mm/min	15	MPa	ISO 527
Tensile Strain, break, 50 mm/min	220	%	ISO 527
Flexural Modulus, 12.5 mm/min	40	MPa	ISO 178
IMPACT			
Brittleness Temperature	<-40	°C	ASTM D 746
PHYSICAL			
Specific Gravity	1.14	-	ASTM D 792
Melt Flow Rate, 250°C/10.0 kgf	5	g/10 min	ASTM D 1238
ELECTRICAL			
Volume Resistivity	1.3E+16	Ohm-cm	ASTM D 257
Comparative Tracking Index	600	V	IEC 60112
FLAME CHARACTERISTICS			
Glow Wire Flammability Index 850°C, passes at	3	mm	IEC 60695-2-12
Glow Wire Ignitability Temperature, 3.0 mm	775	°C	IEC 60695-2-13
WIRE AND CABLE - UL 1581 TESTED ON 2.0MM WIRE WITH 0.12MMX20 STRANDED COPPER			
Tensile strength @ break	18	MPa	UL 1581
Tensile elongation @ break	250	%	UL 1581
Tensile strength @ break after 7days @80°C	19	MPa	UL 1581
Tensile elongation @ break after 7days @80°C	226	%	UL 1581
Heat Deformation at 100°C/250g	25	%	UL 1581
Vertical Flame Test	PASSES	-	EN 50265-2-1
WIRE COATING EXTRUSION			
Drying Temperature	75 – 85	°C	
Drying Time	5 – 7	hrs	
Drying Time (Cumulative)	12	hrs	
Maximum Moisture Content	0.02	%	
Extruder Length/Diameter Ratio (L/D)	22:1 to 26:1	-	

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PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Screw Speed	15 – 85	rpm	
Feed Zone Temperature	180 – 220	°C	
Middle Zone Temperatures	220 – 250	°C	
Head Zone Temperature	220 – 250	°C	
Neck Temperature	220 – 250	°C	
Cross-head Temperature	220 – 250	°C	
Die Temperature	220 – 250	°C	
Melt Temperature	220 – 250	°C	
Conductor Pre-heat Temperature	25 – 120	°C	
Screen Pack	150 – 100	-	
Cooling Water Air Gap	100 – 200	mm	
Water Bath Temperature	15 – 60	°C	

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