FLEX NORYL™ RESIN WCD835

REGION ASIA

DESCRIPTION

FLEX NORYL™ WCD835 resin is a flexible, non-reinforced, low odor, migration improved, extrudable blend of Polyphenylene Ether (PPE) + Thermoplastic Elastomer (TPE). This material contains non-halogenated flame retardant and performance capable of meeting UL VW-1 requirements, 80C end use temperature rating, and heat deformation performance as defined by UL 1581. FLEX NORYL WCD835 resin is intended for evaluation in wire insulation and cable jacket applications in dark colors. It has a Shore A Hardness reading of 83 and exhibits superior thermal stability, very low water absorption, good electric properties, and low specific gravity. Processing is typically conducted on standard extrusion equipment, and UL 1581 testing is conducted on 2.0mm wire with 0.12mm X 20 stranded copper conductor.

TYPICAL PROPERTY VALUES

Revision 20190108

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL			
Tensile Stress, brk, Type I, 50 mm/min	10	MPa	ASTM D 638
Tensile Strain, brk, Type I, 5 mm/min	250	%	ASTM D 638
Flexural Modulus, 12.5 mm/min, 100 mm span	40	MPa	ASTM D 790
Hardness, Shore A, 30S reading	83	-	ASTM D 2240
Tensile Stress, break, 50 mm/min	10	MPa	ISO 527
Tensile Strain, break, 50 mm/min	225	%	ISO 527
Flexural Modulus, 12.5 mm/min	30	MPa	ISO 178
IMPACT			
Brittleness Temperature	<-40	°C	ASTM D 746
PHYSICAL			
Specific Gravity	1.04	-	ASTM D 792
Melt Flow Rate, 250°C/10.0 kgf	6	g/10 min	ASTM D 1238
ELECTRICAL			
Volume Resistivity	9.E+15	Ohm-cm	IEC 60093
Comparative Tracking Index	600	V	IEC 60112
FLAME CHARACTERISTICS			
Glow Wire Flammability Index 850°C, passes at	3	mm	IEC 60695-2-12
Glow Wire Ignitability Temperature, 3.0 mm	750	°C	IEC 60695-2-13
WIRE AND CABLE - UL 1581 TESTED ON 2.0MM WIRE WITH 0.12MMX20 STRANDED COPPER			
Tensile strength @ break	17	MPa	UL 1581
Tensile elongation @ break	270	%	UL 1581
Tensile strength @ break after 7days @113°C	18	MPa	UL 1581
Tensile elongation @ break after 7days @113°C	250	%	UL 1581
UL temperature rating	80	°C	UL 1581
Heat Deformation at 100°C/250g	20	%	UL 1581
VW-1	Pass	-	UL 1581
WIRE COATING EXTRUSION			
Drying Temperature	75 – 85	°C	
Drying Time	5 – 7	hrs	
Drying Time (Cumulative)	12	hrs	
Maximum Moisture Content	0.02	%	

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PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Extruder Length/Diameter Ratio (L/D)	22:1 to 26:1	-	
Screw Speed	15 – 85	rpm	
Feed Zone Temperature	180 – 220	°C	
Middle Zone Temperatures	220 – 250	°C	
Head Zone Temperature	220 – 250	°C	
Neck Temperature	220 – 250	°C	
Cross-head Temperature	220 – 250	°C	
Die Temperature	220 – 250	°C	
Melt Temperature	220 – 250	°C	
Conductor Pre-heat Temperature	25 – 120	°C	
Screen Pack	150 – 100	-	
Cooling Water Air Gap	100 – 200	mm	
Water Bath Temperature	15 – 60	°C	

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