LNP™ LUBRICOMP™ COMPOUND ML003S

ML-4030 HS
REGION EUROPE

DESCRIPTION

LNP LUBRICOMP ML003S is a compound based on Polypropylene resin containing 15% PTFE. Added features include: Heat Stabilized, Wear Resistant.

TYPICAL PROPERTY VALUES

Revision 20191113

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
INJECTION MOLDING			
Drying Temperature	80	°C	
Drying Time	4	hrs	
Melt Temperature	225 – 250	°C	
Front - Zone 3 Temperature	240 – 250	°C	
Middle - Zone 2 Temperature	215 – 225	°C	
Rear - Zone 1 Temperature	195 – 205	°C	
Mold Temperature	30 – 50	°C	
Back Pressure	0.2 – 0.3	MPa	
Screw Speed	30 – 60	rpm	

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