LNP™ LUBRICOMP™ COMPOUND JCL36

DESCRIPTION

LNP LUBRICOMP JCL36 is a compound based on Polyethersulfone resin containing Carbon Fiber, PTFE. Added features include : Internally Lubricated, Electrically Conductive.

TYPICAL PROPERTY VALUES

Revision 20200109

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL			
Tensile Stress, break, 5 mm/min	142	MPa	ISO 527
Tensile Strain, break, 5 mm/min	1.7	%	ISO 527
Tensile Modulus, 1 mm/min	19300	MPa	ISO 527
Flexural Stress, yield, 2 mm/min	218	MPa	ISO 178
Flexural Modulus, 2 mm/min	17000	MPa	ISO 178
IMPACT			
Izod Impact, unnotched 80*10*4 +23°C	25	kJ/m²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	7	kJ/m²	ISO 180/1A
THERMAL			
CTE, 23°C to 60°C, flow	7.E-06	1/°C	ISO 11359-2
CTE, 23°C to 60°C, xflow	3.6E-05	1/°C	ISO 11359-2
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	223	°C	ISO 75/Af
PHYSICAL			
Mold Shrinkage, flow	0.5	%	SABIC method
Density	1.54	g/cm³	ISO 1183
ELECTRICAL			
Surface Resistivity	1.E+02 – 1.E+03	Ohm	ASTM D 257
FLAME CHARACTERISTICS (1)			
UL Yellow Card Link	E45329-101344677	-	-
UL Recognized, 94V-0 Flame Class Rating	1.5	mm	UL 94
INJECTION MOLDING			
Drying Temperature	120 – 150	°C	
Drying Time	4	hrs	
Maximum Moisture Content	0.05	%	
Melt Temperature	355 – 370	°C	
Front - Zone 3 Temperature	370 – 380	°C	
Middle - Zone 2 Temperature	360 – 370	°C	
Rear - Zone 1 Temperature	345 – 355	°C	
Mold Temperature	140 – 150	°C	
Back Pressure	0.3 – 0.7	MPa	
Screw Speed	60 – 100	rpm	

(1) UL Ratings shown on the technical datasheet might not cover the full range of thicknesses and colors. For details, please see the UL Yellow Card.

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