LNP™ LUBRICOMP™ COMPOUND DFP34

DFL-4534
REGION ASIA

DESCRIPTION

LNP* LUBRICOMP* DFP34 is a compound based on Polycarbonate resin containing 20% Glass Fiber, 15% PTFE/Silicone. Added feature of this material is: Wear Resistant.

TYPICAL PROPERTY VALUES

Revision 20190717

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL			
Tensile Stress, yield	103	MPa	ASTM D 638
Tensile Stress, break	103	MPa	ASTM D 638
Tensile Strain, yield	2.8	%	ASTM D 638
Tensile Strain, break	2.8	%	ASTM D 638
Tensile Modulus, 50 mm/min	6890	MPa	ASTM D 638
Flexural Stress	158	MPa	ASTM D 790
Flexural Modulus	6200	MPa	ASTM D 790
Tensile Stress, yield	103	MPa	ISO 527
Tensile Stress, break	104	MPa	ISO 527
Tensile Strain, yield	2.5	%	ISO 527
Tensile Strain, break	2.5	%	ISO 527
Tensile Modulus, 1 mm/min	6200	MPa	ISO 527
Flexural Stress	158	MPa	ISO 178
Flexural Modulus	6400	MPa	ISO 178
IMPACT			
Izod Impact, unnotched, 23°C	720	J/m	ASTM D 4812
Izod Impact, notched, 23°C	138	J/m	ASTM D 256
Instrumented Impact Energy @ peak, 23°C	24	J	ASTM D 3763
Multiaxial Impact	6	J	ISO 6603
Izod Impact, unnotched 80*10*4 +23°C	44	kJ/m²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	11	kJ/m²	ISO 180/1A
THERMAL			
HDT, 0.45 MPa, 3.2 mm, unannealed	143	°C	ASTM D 648
HDT, 1.82 MPa, 3.2mm, unannealed	141	°C	ASTM D 648
CTE, -40°C to 40°C, flow	4.68E-05	1/°C	ASTM E 831
CTE, -40°C to 40°C, xflow	3.6E-05	1/°C	ASTM E 831
CTE, -40°C to 40°C, flow	4.7E-05	1/°C	ISO 11359-2
CTE, -40°C to 40°C, xflow	3.6E-05	1/°C	ISO 11359-2
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	145	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	140	°C	ISO 75/Af
PHYSICAL			
Density	1.42	g/cm³	ASTM D 792
Moisture Absorption, 50% RH, 24 hrs	0.1	%	ASTM D 570

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PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Mold Shrinkage, flow, 24 hrs	0.3 – 0.5	%	ASTM D 955
Mold Shrinkage, xflow, 24 hrs	0.3 – 0.5	%	ASTM D 955
Mold Shrinkage, flow, 24 hrs	0.36	%	ISO 294
Mold Shrinkage, xflow, 24 hrs	0.44	%	ISO 294
Wear Factor Washer	108	10^-10 in^5-min/ft-lb-hr	ASTM D 3702 Modified: Manual
Dynamic COF	0.51	-	ASTM D 3702 Modified: Manual
Static COF	0.53	-	ASTM D 3702 Modified: Manual
Density	1.42	g/cm³	ISO 1183
FLAME CHARACTERISTICS (1)			
UL Yellow Card Link	E207780-101343860	-	-
UL Recognized, 94V-1 Flame Class Rating	≥3	mm	UL 94
INJECTION MOLDING			
Drying Temperature	120	°C	
Drying Time	4	hrs	
Maximum Moisture Content	0.02	%	
Melt Temperature	305 – 325	°C	
Front - Zone 3 Temperature	320 – 330	°C	
Middle - Zone 2 Temperature	310 – 320	°C	
Rear - Zone 1 Temperature	295 – 305	°C	
Mold Temperature	80 – 110	°C	
Back Pressure	0.2 – 0.3	MPa	
Screw Speed	30 – 60	rpm	

(1) UL Ratings shown on the technical datasheet might not cover the full range of thicknesses and colors. For details, please see the UL Yellow Card.

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