LNP™ LUBRICOMP™ COMPOUND DFL28

DFL-4028
REGION ASIA

DESCRIPTION

LNP* LUBRICOMP* DFL28 is a compound based on Polycarbonate resin containing 40% Glass Fiber and 10% PTFE. Added feature of this material is: Wear Resistant.

TYPICAL PROPERTY VALUES

Revision 20190717

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL			
Tensile Stress, yield	148	MPa	ASTM D 638
Tensile Stress, break	148	MPa	ASTM D 638
Tensile Strain, yield	2.2	%	ASTM D 638
Tensile Strain, break	2.2	%	ASTM D 638
Tensile Modulus, 50 mm/min	13780	MPa	ASTM D 638
Flexural Stress	206	MPa	ASTM D 790
Flexural Modulus	11720	MPa	ASTM D 790
Tensile Stress, yield	145	MPa	ISO 527
Tensile Stress, break	145	MPa	ISO 527
Tensile Strain, yield	2.1	%	ISO 527
Tensile Strain, break	2.1	%	ISO 527
Tensile Modulus, 1 mm/min	12930	MPa	ISO 527
Flexural Stress	216	MPa	ISO 178
Flexural Modulus	11800	MPa	ISO 178
IMPACT			
Izod Impact, unnotched, 23°C	891	J/m	ASTM D 4812
Izod Impact, notched, 23°C	160	J/m	ASTM D 256
Instrumented Impact Energy @ peak, 23°C	22	J	ASTM D 3763
Multiaxial Impact	5	J	ISO 6603
Izod Impact, unnotched 80*10*4 +23°C	57	kJ/m²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	16	kJ/m²	ISO 180/1A
THERMAL			
HDT, 0.45 MPa, 3.2 mm, unannealed	145	°C	ASTM D 648
HDT, 1.82 MPa, 3.2mm, unannealed	140	°C	ASTM D 648
CTE, -40°C to 40°C, flow	3.24E-05	1/°C	ASTM E 831
CTE, -40°C to 40°C, xflow	2.7E-05	1/°C	ASTM E 831
CTE, -40°C to 40°C, flow	3.3E-05	1/°C	ISO 11359-2
CTE, -40°C to 40°C, xflow	2.7E-05	1/°C	ISO 11359-2
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	146	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	142	°C	ISO 75/Af
PHYSICAL			
Density	1.61	g/cm³	ASTM D 792
Mold Shrinkage, flow, 24 hrs	0.1 – 0.3	%	ASTM D 955

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PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Mold Shrinkage, xflow, 24 hrs	0.4 – 0.6	%	ASTM D 955
Mold Shrinkage, flow, 24 hrs	0.21	%	ISO 294
Mold Shrinkage, xflow, 24 hrs	0.51	%	ISO 294
Wear Factor Washer	129	10^-10 in^5-min/ft-lb-hr	ASTM D 3702 Modified: Manual
Dynamic COF	0.52	-	ASTM D 3702 Modified: Manual
Static COF	0.52	-	ASTM D 3702 Modified: Manual
Density	1.61	g/cm³	ISO 1183
FLAME CHARACTERISTICS (1)			
UL Yellow Card Link	E207780-101344587	-	-
UL Recognized, 94V-1 Flame Class Rating	≥3	mm	UL 94
INJECTION MOLDING			
Drying Temperature	120	°C	
Drying Time	4	hrs	
Maximum Moisture Content	0.02	%	
Melt Temperature	305 – 325	°C	
Front - Zone 3 Temperature	320 – 330	°C	
Middle - Zone 2 Temperature	310 – 320	°C	
Rear - Zone 1 Temperature	295 – 305	°C	
Mold Temperature	80 – 110	°C	
Back Pressure	0.2 – 0.3	MPa	
Screw Speed	30 – 60	rpm	

(1) UL Ratings shown on the technical datasheet might not cover the full range of thicknesses and colors. For details, please see the UL Yellow Card.

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