# LNP™ LUBRICOMP™ COMPOUND DBL349E

DBL-4034 EM FR
REGION ASIA

## DESCRIPTION

LNP* LUBRICOMP* DBL349E is a compound based on Polycarbonate resin containing 20% Glass Bead, 15% PTFE. Added features of this material include: Wear Resistant, Flame Retardant.

## TYPICAL PROPERTY VALUES

Revision 20190717

| PROPERTIES | TYPICAL VALUES | UNITS | TEST METHODS |
|---|---|---|---|
| MECHANICAL | | | |
| Tensile Stress, yield | 41 | MPa | ASTM D 638 |
| Tensile Stress, break | 37 | MPa | ASTM D 638 |
| Tensile Strain, yield | 2.9 | % | ASTM D 638 |
| Tensile Strain, break | 9 | % | ASTM D 638 |
| Tensile Modulus, 50 mm/min | 3440 | MPa | ASTM D 638 |
| Flexural Modulus | 2750 | MPa | ASTM D 790 |
| Tensile Stress, yield | 41 | MPa | ISO 527 |
| Tensile Stress, break | 38 | MPa | ISO 527 |
| Tensile Strain, yield | 2.9 | % | ISO 527 |
| Tensile Strain, break | 7.6 | % | ISO 527 |
| Tensile Modulus, 1 mm/min | 2970 | MPa | ISO 527 |
| Flexural Stress | 78 | MPa | ISO 178 |
| Flexural Modulus | 2900 | MPa | ISO 178 |
| IMPACT | | | |
| Izod Impact, unnotched, 23°C | 464 | J/m | ASTM D 4812 |
| Izod Impact, notched, 23°C | 58 | J/m | ASTM D 256 |
| Instrumented Impact Energy @ peak, 23°C | 15 | J | ASTM D 3763 |
| Multiaxial Impact | 4 | J | ISO 6603 |
| Izod Impact, unnotched 80*10*4 +23°C | 30 | kJ/m² | ISO 180/1U |
| Izod Impact, notched 80*10*4 +23°C | 5 | kJ/m² | ISO 180/1A |
| THERMAL | | | |
| HDT, 0.45 MPa, 3.2 mm, unannealed | 141 | °C | ASTM D 648 |
| HDT, 1.82 MPa, 3.2mm, unannealed | 128 | °C | ASTM D 648 |
| CTE, -40°C to 40°C, flow | 6.48E-05 | 1/°C | ASTM E 831 |
| CTE, -40°C to 40°C, xflow | 6.48E-05 | 1/°C | ASTM E 831 |
| CTE, -40°C to 40°C, flow | 6.5E-05 | 1/°C | ISO 11359-2 |
| CTE, -40°C to 40°C, xflow | 6.4E-05 | 1/°C | ISO 11359-2 |
| HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm | 140 | °C | ISO 75/Bf |
| HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm | 129 | °C | ISO 75/Af |
| PHYSICAL | | | |
| Density | 1.48 | g/cm³ | ASTM D 792 |
| Mold Shrinkage, flow, 24 hrs | 0.4 – 0.6 | % | ASTM D 955 |
| Mold Shrinkage, xflow, 24 hrs | 0.6 – 0.8 | % | ASTM D 955 |

© 2019 Copyright by SABIC. All rights reserved

| PROPERTIES | TYPICAL VALUES | UNITS | TEST METHODS |
|---|---|---|---|
| Mold Shrinkage, flow, 24 hrs | 0.54 | % | ISO 294 |
| Mold Shrinkage, xflow, 24 hrs | 0.69 | % | ISO 294 |
| Wear Factor Washer | 90 | 10^-10 in^5-min/ft-lb-hr | ASTM D 3702 Modified: Manual |
| Dynamic COF | 0.52 | - | ASTM D 3702 Modified: Manual |
| Static COF | 0.7 | - | ASTM D 3702 Modified: Manual |
| Density | 1.48 | g/cm³ | ISO 1183 |
| INJECTION MOLDING | | | |
| Drying Temperature | 120 | °C | |
| Drying Time | 4 | hrs | |
| Maximum Moisture Content | 0.02 | % | |
| Melt Temperature | 305 – 325 | °C | |
| Front - Zone 3 Temperature | 320 – 330 | °C | |
| Middle - Zone 2 Temperature | 310 – 320 | °C | |
| Rear - Zone 1 Temperature | 295 – 305 | °C | |
| Mold Temperature | 80 – 110 | °C | |
| Back Pressure | 0.2 – 0.3 | MPa | |
| Screw Speed | 30 – 60 | rpm | |

## DISCLAIMER

Any sale by SABIC, its subsidiaries and affiliates (each a "seller"), is made exclusively under seller's standard conditions of sale (available upon request) unless agreed otherwise in writing and signed on behalf of the seller. While the information contained herein is given in good faith, SELLER MAKES NO WARRANTY, EXPRESS OR IMPLIED, INCLUDING MERCHANTABILITY AND NONINFRINGEMENT OF INTELLECTUAL PROPERTY, NOR ASSUMES ANY LIABILITY, DIRECT OR INDIRECT, WITH RESPECT TO THE PERFORMANCE, SUITABILITY OR FITNESS FOR INTENDED USE OR PURPOSE OF THESE PRODUCTS IN ANY APPLICATION. Each customer must determine the suitability of seller materials for the customer's particular use through appropriate testing and analysis. No statement by seller concerning a possible use of any product, service or design is intended, or should be construed, to grant any license under any patent or other intellectual property right.

© 2019 Copyright by SABIC. All rights reserved