LNP™ THERMOCOMP™ COMPOUND WX93111

DESCRIPTION

LNP THERMOCOMP WX93111 is a compound based on Polybutylene Terephalate resin containing Flame retardant , Glass Fiber, Proprietary filler. Added features include : Improved CTI.

TYPICAL PROPERTY VALUES

Revision 20191216

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL			
Tensile Stress, break, 5 mm/min	43	MPa	ISO 527
Tensile Strain, break, 5 mm/min	0.6	%	ISO 527
Tensile Modulus, 1 mm/min	8900	MPa	ISO 527
Flexural Stress, yield, 2 mm/min	244	MPa	ISO 178
Flexural Modulus, 2 mm/min	8900	MPa	ISO 178
IMPACT			
Izod Impact, unnotched 80*10*4 +23°C	5	kJ/m²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	4	kJ/m²	ISO 180/1A
THERMAL			
CTE, 23°C to 60°C, flow	3.4E-05	1/°C	ISO 11359-2
CTE, 23°C to 60°C, xflow	7.7E-05	1/°C	ISO 11359-2
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	135	°C	ISO 75/Af
PHYSICAL			
Mold Shrinkage, flow	0.3	%	SABIC method
Density	1.8	g/cm³	ISO 1183
FLAME CHARACTERISTICS			
UL Compliant, 94V-0 Flame Class Rating	3	mm	UL 94 by SABIC-IP
INJECTION MOLDING			
Drying Temperature	120	°C	
Drying Time	4	hrs	
Maximum Moisture Content	0.05	%	
Melt Temperature	245 – 260	°C	
Front - Zone 3 Temperature	250 – 260	°C	
Middle - Zone 2 Temperature	245 – 255	°C	
Rear - Zone 1 Temperature	230 – 245	°C	
Mold Temperature	80 – 100	°C	
Back Pressure	0.2 – 0.3	MPa	
Screw Speed	30 – 60	rpm	

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