LNP™ THERMOCOMP™ COMPOUND RF005SXS

RF-1005 HS

DESCRIPTION

LNP THERMOCOMP* RF005SXS is a compound based on Nylon 66 resin containing 25% Glass Fiber. Added features of this material include: Heat Stabilized.

TYPICAL PROPERTY VALUES

Revision 20200108

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL			
Tensile Stress, break	132	MPa	ASTM D 638
Tensile Strain, break	1.9	%	ASTM D 638
Tensile Modulus, 50 mm/min	9100	MPa	ASTM D 638
Flexural Stress	197	MPa	ASTM D 790
Flexural Modulus	7230	MPa	ASTM D 790
Tensile Stress, break	139	MPa	ISO 527
Tensile Strain, break	2	%	ISO 527
Tensile Modulus, 1 mm/min	8600	MPa	ISO 527
Flexural Stress	205	MPa	ISO 178
Flexural Modulus	8300	MPa	ISO 178
IMPACT			
Izod Impact, unnotched, 23°C	485	J/m	ASTM D 4812
Izod Impact, notched, 23°C	69	J/m	ASTM D 256
Instrumented Impact Energy @ peak, 23°C	6	J	ASTM D 3763
Multiaxial Impact	1	J	ISO 6603
Izod Impact, unnotched 80*10*4 +23°C	33	kJ/m²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	6	kJ/m²	ISO 180/1A
THERMAL			
HDT, 0.45 MPa, 3.2 mm, unannealed	258	°C	ASTM D 648
HDT, 1.82 MPa, 3.2mm, unannealed	245	°C	ASTM D 648
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	224	°C	ISO 75/Af
Relative Temp Index, Elec [1]	130	°C	UL 746B
Relative Temp Index, Mech w/impact [1]	115	°C	UL 746B
Relative Temp Index, Mech w/o impact [1]	115	°C	UL 746B
PHYSICAL			
Density	1.346	g/cm³	ASTM D 792
Mold Shrinkage, flow, 24 hrs	0.3	%	ASTM D 955
Mold Shrinkage, xflow, 24 hrs	1.4	%	ASTM D 955
Mold Shrinkage, flow, 24 hrs	0.34	%	ISO 294
Mold Shrinkage, xflow, 24 hrs	1.4	%	ISO 294
Density	1.34	g/cm³	ISO 1183
ELECTRICAL			
Hot-Wire Ignition (HWI), PLC 4	≥1.5	mm	UL 746A
High Amp Arc Ignition (HAI), PLC 0	≥3	mm	UL 746A

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PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
High Amp Arc Ignition (HAI), PLC 1	≥1.5	mm	UL 746A
High Voltage Arc Track Rate {PLC}	1	PLC Code	UL 746A
FLAME CHARACTERISTICS [1]			
UL Yellow Card Link	E121562-101281586	-	-
UL Recognized, 94HB Flame Class Rating	≥1.5	mm	UL 94
INJECTION MOLDING			
Drying Temperature	80	°C	
Drying Time	4	hrs	
Maximum Moisture Content	0.15 – 0.25	%	
Melt Temperature	280 – 305	°C	
Front - Zone 3 Temperature	295 – 305	°C	
Middle - Zone 2 Temperature	280 – 295	°C	
Rear - Zone 1 Temperature	265 – 275	°C	
Mold Temperature	95 – 110	°C	
Back Pressure	0.2 – 0.3	MPa	
Screw Speed	30 – 60	rpm	

(1) UL Ratings shown on the technical datasheet might not cover the full range of thicknesses and colors. For details, please see the UL Yellow Card.

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