LNP™ THERMOCOMP™ COMPOUND J1000ER

DESCRIPTION

LNP THERMOCOMP J1000ER is a compound based on Polyethersulfone resin. Added features include : Easy Molding, Mold Release

TYPICAL PROPERTY VALUES

Revision 20191218

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL			
Tensile Stress, yield, 50 mm/min	88	MPa	ISO 527
Tensile Stress, break, 50 mm/min	77	MPa	ISO 527
Tensile Strain, yield, 50 mm/min	6.6	%	ISO 527
Tensile Modulus, 1 mm/min	2700	MPa	ISO 527
Flexural Stress, yield, 2 mm/min	129	MPa	ISO 178
Flexural Modulus, 2 mm/min	2600	MPa	ISO 178
IMPACT			
Izod Impact, unnotched 80*10*4 +23°C	NB	kJ/m²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	6	kJ/m²	ISO 180/1A
THERMAL			
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	200	°C	ISO 75/Af
PHYSICAL			
Mold Shrinkage, flow	0.9	%	SABIC method
Density	1.38	g/cm³	ISO 1183
Water Absorption, 23°C/24hrs	1.7	%	ISO 62-1
INJECTION MOLDING			
Drying Temperature	120 – 150	°C	
Drying Time	4	hrs	
Maximum Moisture Content	0.05	%	
Melt Temperature	355 – 370	°C	
Front - Zone 3 Temperature	370 – 380	°C	
Middle - Zone 2 Temperature	360 – 370	°C	
Rear - Zone 1 Temperature	345 – 355	°C	
Mold Temperature	140 – 150	°C	
Back Pressure	0.3 – 0.7	MPa	
Screw Speed	60 – 100	rpm	

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