LNP™ THERMOCOMP™ COMPOUND GX94043L

PDX-G-94043

DESCRIPTION

LNP THERMOCOMP GX94043L is a compound based on Polysulfone resin containing Mineral.

TYPICAL PROPERTY VALUES

Revision 20191213

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL			
Tensile Stress, yield, 5 mm/min	72	MPa	ISO 527
Tensile Strain, break, 5 mm/min	4.3	%	ISO 527
Tensile Modulus, 1 mm/min	3500	MPa	ISO 527
Flexural Stress, yield, 2 mm/min	119	MPa	ISO 178
Flexural Modulus, 2 mm/min	3800	MPa	ISO 178
IMPACT			
Izod Impact, unnotched 80*10*4 +23°C	50	kJ/m²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	4	kJ/m²	ISO 180/1A
THERMAL			
CTE, 23°C to 60°C, flow	4.7E-05	1/°C	ISO 11359-2
CTE, 23°C to 60°C, xflow	5.E-05	1/°C	ISO 11359-2
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	176	°C	ISO 75/Af
PHYSICAL			
Mold Shrinkage, flow, 24 hrs	0.25	%	ISO 294
Mold Shrinkage, xflow, 24 hrs	0.35	%	ISO 294
Density	1.45	g/cm³	ISO 1183
Water Absorption, 23°C/24hrs	0.28	%	ISO 62-1
INJECTION MOLDING			
Drying Temperature	120 – 150	°C	
Drying Time	4	hrs	
Maximum Moisture Content	0.05	%	
Melt Temperature	360 – 370	°C	
Front - Zone 3 Temperature	350 – 360	°C	
Middle - Zone 2 Temperature	340 – 350	°C	
Rear - Zone 1 Temperature	325 – 340	°C	
Mold Temperature	150	°C	
Back Pressure	0.2 – 0.3	MPa	
Screw Speed	30 – 60	rpm	

DISCLAIMER

Any sale by SABIC, its subsidiaries and affiliates (each a "seller"), is made exclusively under seller's standard conditions of sale (available upon request) unless agreed otherwise in writing and signed on behalf of the seller. While the information contained herein is given in good faith, SELLER MAKES NO WARRANTY, EXPRESS OR IMPLIED, INCLUDING MERCHANTABILITY AND NONINFRINGEMENT OF INTELLECTUAL PROPERTY, NOR ASSUMES ANY LIABILITY, DIRECT OR INDIRECT, WITH RESPECT TO THE PERFORMANCE, SUITABILITY OR FITNESS FOR INTENDED USE OR PURPOSE OF THESE PRODUCTS IN ANY APPLICATION. Each customer must determine the suitability of seller materials for the customer's particular use through appropriate testing and analysis. No statement by seller concerning a possible use of any product, service or design is intended, or should be construed, to grant any license under any patent or other intellectual property right.

© 2019 Copyright by SABIC. All rights reserved