LNP™ THERMOCOMP™ COMPOUND DX07408

DX07408

DESCRIPTION

LNP THERMOCOMP DX07408 is a compound based on Polycarbonate containing Proprietary Filler(s). Added feature of this grade is: UL Rated.

TYPICAL PROPERTY VALUES

Revision 20200109

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL			
Tensile Stress, yld, Type I, 5 mm/min	120	MPa	ASTM D 638
Tensile Stress, brk, Type I, 5 mm/min	120	MPa	ASTM D 638
Tensile Strain, yld, Type I, 5 mm/min	2	%	ASTM D 638
Tensile Strain, brk, Type I, 5 mm/min	2	%	ASTM D 638
Tensile Modulus, 5 mm/min	10360	MPa	ASTM D 638
Flexural Stress, yld, 1.3 mm/min, 50 mm span	179	MPa	ASTM D 790
Flexural Stress, brk, 1.3 mm/min, 50 mm span	179	MPa	ASTM D 790
Flexural Modulus, 1.3 mm/min, 50 mm span	9570	MPa	ASTM D 790
Tensile Stress, yield, 5 mm/min	126	MPa	ISO 527
Tensile Stress, break, 5 mm/min	126	MPa	ISO 527
Tensile Strain, yield, 5 mm/min	2.2	%	ISO 527
Tensile Strain, break, 5 mm/min	2.2	%	ISO 527
Tensile Modulus, 1 mm/min	10040	MPa	ISO 527
Flexural Stress	172	MPa	ISO 178
Flexural Modulus, 2 mm/min	9100	MPa	ISO 178
IMPACT			
Izod Impact, unnotched, 23°C	581	J/m	ASTM D 4812
Izod Impact, notched, 23°C	100	J/m	ASTM D 256
Multiaxial Impact	3	J	ISO 6603
Instrumented Impact Total Energy, 23°C	17	J	ASTM D 3763
Izod Impact, unnotched 80*10*4 +23°C	39	kJ/m²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	9	kJ/m²	ISO 180/1A
THERMAL			
HDT, 0.45 MPa, 3.2 mm, unannealed	139	°C	ASTM D 648
HDT, 1.82 MPa, 3.2mm, unannealed	135	°C	ASTM D 648
CTE, -30°C to 30°C, flow	2.1E-05	1/°C	ASTM D 696
CTE, -30°C to 30°C, xflow	5.5E-05	1/°C	ASTM D 696
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	139	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	134	°C	ISO 75/Af
Relative Temp Index, Elec [1]	130	°C	UL 746B
Relative Temp Index, Mech w/impact [1]	130	°C	UL 746B
Relative Temp Index, Mech w/o impact [1]	130	°C	UL 746B
PHYSICAL			
Specific Gravity	1.5	-	ASTM D 792

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PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Density	1.5	g/cm³	ASTM D 792
Moisture Absorption, 50% RH, 24 hrs	0.09	%	ASTM D 570
Mold Shrinkage, flow, 24 hrs	0.1 – 0.4	%	ASTM D 955
Mold Shrinkage, xflow, 24 hrs	0.6 – 0.9	%	ASTM D 955
Moisture Absorption (23°C / 50% RH)	0.15	%	ISO 62
ELECTRICAL			
Comparative Tracking Index (UL) {PLC}	4	PLC Code	UL 746A
Hot-Wire Ignition (HWI), PLC 0	≥1.5	mm	UL 746A
High Amp Arc Ignition (HAI), PLC 4	≥1.5	mm	UL 746A
High Voltage Arc Track Rate {PLC}	3	PLC Code	UL 746A
Arc Resistance, Tungsten {PLC}	7	PLC Code	ASTM D 495
FLAME CHARACTERISTICS (1)			
UL Yellow Card Link	E121562-101357511	-	-
UL Recognized, 94V-0 Flame Class Rating	≥1.5	mm	UL 94
UL Recognized, 94V-1 Flame Class Rating	≥1.1	mm	UL 94
INJECTION MOLDING			
Drying Temperature	120	°C	
Drying Time	4	hrs	
Maximum Moisture Content	0.02	%	
Melt Temperature	305 – 325	°C	
Front - Zone 3 Temperature	320 – 330	°C	
Middle - Zone 2 Temperature	310 – 320	°C	
Rear - Zone 1 Temperature	295 – 305	°C	
Mold Temperature	80 – 110	°C	
Back Pressure	0.2 – 0.3	MPa	
Screw Speed	30 – 60	rpm	

(1) UL Ratings shown on the technical datasheet might not cover the full range of thicknesses and colors. For details, please see the UL Yellow Card.

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