VALOX™ RESIN 815

REGION ASIA

DESCRIPTION

15% GR PBT+ PET, excellent surface finish. Typical applications are hot air gun housing assemblies, industrial glue guns, appliance housings and handles.

TYPICAL PROPERTY VALUES

Revision 20190925

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL			
Tensile Stress, brk, Type I, 5 mm/min	89	MPa	ASTM D 638
Flexural Stress, brk, 1.3 mm/min, 50 mm span	137	MPa	ASTM D 790
Flexural Modulus, 1.3 mm/min, 50 mm span	4480	MPa	ASTM D 790
Hardness, Rockwell R	120	-	ASTM D 785
IMPACT			
Izod Impact, unnotched, 23°C	267	J/m	ASTM D 4812
Izod Impact, notched, 23°C	37	J/m	ASTM D 256
THERMAL			
HDT, 0.45 MPa, 6.4 mm, unannealed	210	°C	ASTM D 648
HDT, 1.82 MPa, 6.4 mm, unannealed	160	°C	ASTM D 648
CTE, -40°C to 40°C, flow	4.5E-05	1/°C	ASTM E 831
CTE, 60°C to 138°C, flow	5.4E-05	1/°C	ASTM E 831
Relative Temp Index, Elec	125	°C	UL 746B
Relative Temp Index, Mech w/impact	110	°C	UL 746B
Relative Temp Index, Mech w/o impact	125	°C	UL 746B
PHYSICAL			
Specific Gravity	1.43	-	ASTM D 792
Specific Volume	0.7	cm³/g	ASTM D 792
Water Absorption, 24 hours	0.06	%	ASTM D 570
Mold Shrinkage, flow, 1.5-3.2 mm	0.4 – 0.6	%	SABIC method
Mold Shrinkage, flow, 3.2-4.6 mm	0.6 – 0.9	%	SABIC method
Mold Shrinkage, xflow, 1.5-3.2 mm	0.5 – 0.8	%	SABIC method
Mold Shrinkage, xflow, 3.2-4.6 mm	0.8 – 1.1	%	SABIC method
ELECTRICAL			
Volume Resistivity	5.6E+16	Ohm-cm	ASTM D 257
Dielectric Strength, in air, 3.2 mm	22	kV/mm	ASTM D 149
Dielectric Strength, in oil, 1.6 mm	23.6	kV/mm	ASTM D 149
Relative Permittivity, 100 Hz	3.6	-	ASTM D 150
Relative Permittivity, 1 MHz	3.5	-	ASTM D 150
Dissipation Factor, 100 Hz	0.002	-	ASTM D 150
Arc Resistance, Tungsten {PLC}	5	PLC Code	ASTM D 495
Hot Wire Ignition {PLC}	2	PLC Code	UL 746A
High Voltage Arc Track Rate {PLC}	1	PLC Code	UL 746A
High Ampere Arc Ign, surface {PLC}	2	PLC Code	UL 746A

© 2019 Copyright by SABIC. All rights reserved

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Comparative Tracking Index (UL) {PLC}	2	PLC Code	UL 746A
FLAME CHARACTERISTICS			
UL Yellow Card Link	E45587-236857	-	-
UL Recognized, 94HB Flame Class Rating	1.47	mm	UL 94
INJECTION MOLDING			
Drying Temperature	120	°C	
Drying Time	3 – 4	hrs	
Drying Time (Cumulative)	12	hrs	
Maximum Moisture Content	0.02	%	
Melt Temperature	250 – 265	°C	
Nozzle Temperature	245 – 260	°C	
Front - Zone 3 Temperature	250 – 265	°C	
Middle - Zone 2 Temperature	245 – 260	°C	
Rear - Zone 1 Temperature	240 – 255	°C	
Mold Temperature	65 – 90	°C	
Back Pressure	0.3 – 0.7	MPa	
Screw Speed	50 – 80	rpm	
Shot to Cylinder Size	40 – 80	%	
Vent Depth	0.025 – 0.038	mm	

DISCLAIMER

Any sale by SABIC, its subsidiaries and affiliates (each a "seller"), is made exclusively under seller's standard conditions of sale (available upon request) unless agreed otherwise in writing and signed on behalf of the seller. While the information contained herein is given in good faith, SELLER MAKES NO WARRANTY, EXPRESS OR IMPLIED, INCLUDING MERCHANTABILITY AND NONINFRINGEMENT OF INTELLECTUAL PROPERTY, NOR ASSUMES ANY LIABILITY, DIRECT OR INDIRECT, WITH RESPECT TO THE PERFORMANCE, SUITABILITY OR FITNESS FOR INTENDED USE OR PURPOSE OF THESE PRODUCTS IN ANY APPLICATION. Each customer must determine the suitability of seller materials for the customer's particular use through appropriate testing and analysis. No statement by seller concerning a possible use of any product, service or design is intended, or should be construed, to grant any license under any patent or other intellectual property right.

© 2019 Copyright by SABIC. All rights reserved